

Title	Repair or overhaul aircraft brake units		
Level	4	Credits	12

Purpose	People credited with this unit standard are able to: prepare to repair or overhaul aircraft brake units; locate defects in aircraft brake units; repair or overhaul aircraft brake units; test and adjust aircraft brake units; and complete the repair or overhaul of aircraft brake units.
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Classification	Aeronautical Engineering > Aircraft Mechanical Repair and Overhaul
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Available grade	Achieved
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Guidance Information

- 1 All tasks must be carried out in accordance with enterprise procedures.
- 2 Definition
Enterprise procedures – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.
- 3 Repair or overhaul activities are those usually carried out in a specialist bay or workshop.
- 4 The scope of the system that this unit standard relates to is described in ATA iSpec 2200, chapter 32.

Outcomes and performance criteria

Outcome 1

Prepare to repair or overhaul aircraft brake units.

Performance criteria

- 1.1 Task is determined by reviewing maintenance documentation and enterprise procedures.
- 1.2 Brake unit identity is confirmed with documentation.

1.3 Work area is prepared, and resources obtained and checked for serviceability or status.

Range may include but is not limited to – publications, materials, tools, equipment, safety equipment, environmental conditions established.

1.4 Brake unit is prepared for repair or overhaul.

Range may include but is not limited to – clean, inspect.

1.5 Next task is determined and documented.

Range may include but is not limited to – locate defects, repair or overhaul, test, adjust, complete the task.

Outcome 2

Locate defects in aircraft brake units.

Performance criteria

2.1 Defects are located using troubleshooting techniques appropriate to the defect indications.

2.2 Defects found during troubleshooting are reported and documented.

Outcome 3

Repair or overhaul aircraft brake units.

Performance criteria

3.1 Brake unit is disassembled.

Range may include but is not limited to – clean, label, preserve, segregate, store.

3.2 Defects found during disassembly are reported and recorded.

3.3 Rectification action is determined and documented.

3.4 Replacement parts are procured and verified as authentic and serviceable.

Range identify, inspect.

3.5 Defects are rectified.

Range may include but is not limited to – repair or overhaul, replace, modify, adjust.

3.6 Brake unit is assembled.

3.7 Inspections are obtained.

Outcome 4

Test and adjust aircraft brake units.

Performance criteria

4.1 Brake unit is prepared for testing.

4.2 Brake unit is tested and adjusted.

Range may include but is not limited to – troubleshoot, functionally test (mechanical and/or electrical), calibrate, adjust, document adjustments and performance.

4.3 Inspections are obtained.

Outcome 5

Complete the repair or overhaul of aircraft brake units.

Performance criteria

5.1 Brake unit is prepared

Range may include but is not limited to – use, storage, transit, locking, inhibiting, blanking, packing.

5.2 Resources are checked for serviceability and returned to service or storage.

Range may include but is not limited to – tools, equipment, safety equipment, publications.

5.3 Leftover parts and materials are disposed of.

Range may include but is not limited to – serviceable, unserviceable, surplus, waste, scrap, hazardous.

5.4 Documentation is completed.

Range may include but is not limited to – labels, work cards, release notes, logbooks, shelf-life requirement, certification.

5.5 Work area is left in a state that enables the next task to begin.

Planned review date	31 December 2025
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	19 June 1995	31 December 2016
Revision	2	7 August 1997	31 December 2016
Revision	3	8 May 2001	31 December 2016
Review	4	25 September 2006	31 December 2016
Review	5	17 July 2014	31 December 2022
Revision	6	23 November 2017	31 December 2022
Review	7	23 July 2020	N/A

Consent and Moderation Requirements (CMR) reference

0028

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact ServiceIQ qualifications@serviceiq.org.nz if you wish to suggest changes to the content of this unit standard.