

Title	Build column and lock stacked pallets of packaged food or related products manually		
Level	2	Credits	2

Purpose	People credited with this unit standard are able to: demonstrate knowledge of column and lock packing of pallets; build a column pallet for the storage of packaged food or related products manually; build a lock stacked pallet of packaged food or related products manually; produce and attach pallet identification labels to a pallet of food or related products; and wrap and secure a pallet of food or related products.
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Classification	Food and Related Products Processing > Food and Related Product Storage and Distribution
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Available grade	Achieved
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Guidance Information

- Legislation relevant to this unit standard includes but is not limited to the:
 - Health and Safety at Work Act 2015.
 - Food Act 2014.
 - Food Regulations 2015.
 - Resource Management Act 1991.
- Definitions
 - Manually* includes safe lifting practices, in line with health and safety guidelines, when stacking food products onto pallets by hand.
 - Organisational procedures* refer to documents that include: worksite rules, codes, and practices; equipment operating instructions; manufacturer's specifications; production specifications; documented quality management systems; and health and safety requirements, including the use of PPE.
 - PPE* refers to personal protective equipment such as protective clothing, gloves, safety glasses, headwear, footwear, hearing protection, safety devices.
 - Related products* refer to beverages, household products, or personal care products.
- Assessment information
 - All activities and evidence must be in accordance with organisational procedures.

Outcomes and performance criteria

Outcome 1

Demonstrate knowledge of column and lock packing of pallets.

Performance criteria

- 1.1 Column and lock packing are compared in terms of safety and stability during transit, and the difference is explained.
- 1.2 Column and lock packing are compared in terms of usefulness as temporary fixed storage, and the difference is explained.
- 1.3 Column and lock packing are compared in terms of number of packages able to be safely palletised, and the difference is explained.

Outcome 2

Build a column pallet for the storage of packaged food or related products manually.

Performance criteria

- 2.1 The column pallet is built.

Outcome 3

Build a lock stacked pallet of packaged food or related products manually.

Performance criteria

- 3.1 The lock stacked pallet is built in accordance with the company order and delivery requirements.

Outcome 4

Produce and attach pallet identification labels to a pallet of food or related products.

Performance criteria

- 4.1 The pallet identification label is produced and attached in accordance with the contents of the pallet.

Outcome 5

Wrap and secure a pallet of food or related products.

Performance criteria

- 5.1 The pallet of food or related products is wrapped and secured.

Planned review date	31 December 2025
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 December 2001	31 December 2022
Rollover and Revision	2	24 August 2006	31 December 2022
Review	3	25 February 2021	N/A

Consent and Moderation Requirements (CMR) reference

0013

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Competenz qualifications@competenz.org.nz if you wish to suggest changes to the content of this unit standard.