

Manufacture timber doors

Level 4

Credits 12

Purpose People credited with this unit standard are able to: set out door; machine timber; and assemble the door.

Subfield Joinery

Domain Door and Window Joinery

Status Registered

Status date 23 January 2009

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Entry information Open.

Accreditation Evaluation of documentation and visit by NZQA and industry.

Standard setting body (SSB) Joinery Industry Training Organisation

Accreditation and Moderation Action Plan (AMAP) reference 0073

This AMAP can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Special notes

- 1 Reference
NZS 3610:1979, *Specification for profiles of mouldings and joinery*; available from <http://www.standards.co.nz>.
- 2 Range
may include but is not limited to – ledged and braced, framed and ledged, glazed, panelled, louvered; evidence is required of one.
- 3 All workplace practices must comply with current legislation, codes of practice, and documented site safety procedures for personal, product, and worksite safety.
- 4 Legislation and regulations relevant to this unit standard include but are not limited to – Health and Safety in Employment Act 1992; Health and Safety in Employment Regulations 1995.

Elements and performance criteria

Element 1

Set out door.

Performance criteria

- 1.1 The type of door is identified from the working drawings.
- 1.2 Timber profiles are determined from the working drawings or the New Zealand Standard.
- 1.3 Door set-out conforms to the working drawings.
- 1.4 Cutting list is prepared from working drawings.

Element 2

Machine timber.

Performance criteria

- 2.1 Timber selected conforms to the specification and is cut with minimum waste in accordance with workplace practice.
- 2.2 Timber machined conforms to the set out rods.
- 2.3 Inside edges are finished as specified in accordance with workplace practice.

Element 3

Assemble the door.

Performance criteria

- 3.1 Cramps are positioned to suit the configuration of the door in accordance with workplace practice.
- 3.2 Dry assembly check meets set out rod requirements.
- 3.3 Adhesive is applied and the door assembled in accordance with workplace practice.
- 3.4 Door is completed to specifications or customer requirements.
- 3.5 Protective measures to ensure workplace safety are employed in accordance with workplace practice.

Please note

Providers must be accredited by NZQA, or an inter-institutional body with delegated authority for quality assurance, before they can report credits from assessment against unit standards or deliver courses of study leading to that assessment.

Industry Training Organisations must be accredited by NZQA before they can register credits from assessment against unit standards.

Accredited providers and Industry Training Organisations assessing against unit standards must engage with the moderation system that applies to those standards.

Accreditation requirements and an outline of the moderation system that applies to this standard are outlined in the Accreditation and Moderation Action Plan (AMAP). The AMAP also includes useful information about special requirements for organisations wishing to develop education and training programmes, such as minimum qualifications for tutors and assessors, and special resource requirements.

Comments on this unit standard

Please contact the Joinery Industry Training Organisation ceo@jito.org.nz if you wish to suggest changes to the content of this unit standard.