

Title	Produce components by electro-discharge machining operations		
Level	4	Credits	15

Purpose	<p>This unit standard covers production of components to predetermined specifications, using an electro-discharge machine.</p> <p>People credited with this unit standard are able to prepare for, and perform, electro-discharge machining operations, and measure components.</p>
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Classification	Mechanical Engineering > Engineering Machining and Toolmaking
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Available grade	Achieved
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Guidance Information

- 1 References

Health and Safety at Work Act 2015.
Best Practice Guidelines, Safe Use of Machinery, Worksafe, 2014.
- 2 Definitions

Specifications – detail that defines an object being made; commonly communicated by annotated and dimensioned drawings; by written description, or by other communication media. External references may also be used to specify objects such as tables or industry standards.

Workplace procedures – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.

Outcomes and performance criteria

Outcome 1

Prepare for electro-discharge machining operations.

Performance criteria

- 1.1 Routine maintenance is carried out in accordance with workplace procedures.
- 1.2 Drawings, instructions, and specifications are interpreted to establish job requirements.

- 1.3 Sequence of operations is planned to achieve job requirements efficiently, and verified in accordance with workplace procedures.
- 1.4 Components are marked out as required by specifications.
- 1.5 Accessories and work-holding fixtures are installed to securely hold the work.
- 1.6 Machine parameters are selected with regard to material and safety.
- Range parameters – surface finish, metal removal rate, workpiece material, electrode material, electrode wear, selection of dielectric, flushing rate and method, spark gap, depth to be machined.

Outcome 2

Perform electro-discharge machining operations.

Performance criteria

- 2.1 Fluid level is maintained and arc sensing monitored in accordance with workplace procedures.
- 2.2 Components are machined and finished to specified tolerances, without damage to machine and tools.
- 2.3 Machine is cleaned and waste material disposed of in accordance with workplace procedures.

Outcome 3

Measure components.

Performance criteria

- 3.1 Components are measured using instruments matching the required accuracy to confirm that specifications have been achieved.
- 3.2 Measurements are recorded in accordance with workplace procedures.

Planned review date	31 December 2022
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	17 January 1995	31 December 2012
Revision	2	14 April 1997	31 December 2012
Revision	3	13 November 1997	31 December 2012
Revision	4	5 January 1999	31 December 2012
Revision	5	25 September 2001	31 December 2012
Review	6	20 June 2006	31 December 2022
Rollover and Revision	7	17 November 2011	31 December 2022
Review	8	17 August 2017	N/A

Consent and Moderation Requirements (CMR) reference

0013

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Competenz qualifications@competenz.org.nz if you wish to suggest changes to the content of this unit standard.