# 40025 Fit and remove zips in an industrial textile fabrication or trimming workplace

Kaupae   Level	3
Whiwhinga   Credit	5
Whāinga   Purpose	This skill standard is intended for people who want to learn about zips and slides used in an industrial textile fabrication or trimming workplace, and how to fit zips to material and remove zips from existing products.  This skill standard may be used in programmes leading to qualifications and micro-credentials at Level 3 and above in an Industrial Textile Fabrication discipline.

#### Hua o te ako me Paearu aromatawai | Learning outcomes and assessment criteria

Hua o te ako   Learning outcomes	Paearu aromatawai   Assessment criteria	
Identify zips and sliders used for industrial textile fabrication or trimming job.	a. Identify the different sizes and types of zips used and describe their purpose.	
Job.	b. Identify the different sizes and types of sliders used and their purpose.	
Remove zips from an existing industrial textile fabrication or trimming product	a. Explain why the zip requires replacement and justify the choice of the replacement zip.	
	b. Select and explain the choice of method to remove zip.	
	c. Correctly remove zips.	
Fit zips and sliders correctly for industrial textile fabrication or trimming job.	Select and explain the choice of zip and slider and methods for fitting and finishing.	
,	b. Prepare the zip and slider for fitting.	
	c. Prepare material for zip to be attached.	
	d. Correctly fit and finish zip.	

## Pārongo aromatawai me te taumata paearu | Assessment information and grade criteria Assessment specifications

The evidence presented for assessment against this skill standard must be consistent with safe working practices and be in accordance with applicable workplace requirements, industry guidelines, legislative requirements, and manufacturer's information.

Evidence must be provided of:

Three separate zips being prepared and correctly fitted in accordance with job specifications.

Three separate zips being removed in accordance with job specifications.

#### **Definitions**

Industry guidelines – those practices and procedures commonly used as standard procedures to produce items of acceptable saleable quality in the industrial textile fabrication and trimming industry such as related textbook descriptors.

Manufacturer's information – technical information for a machine or product detailing operation; installation and servicing procedures; manufacturer instructions; technical terms and descriptions; and detailed illustrations.

Material(s) – fabric, fittings and any other components used in the manufacture of industrial textile fabrication and trimming products.

Slider – a component used to join or separate the zipper elements when it is moved up or down the chain.

Workplace requirements – instructions to staff on policy and procedures that are available in the workplace. These requirements may include – company policies and procedures, work instructions, product quality specifications and legislative requirements.

#### Ngā momo whiwhinga | Grades

Achieved.

#### Ihirangi waitohu | Indicative content

- Types of zips, such as vislon, coil, continuous, open end, closed end.
- Types of sliders, such as plastic, metal, nylon, locking, non-locking.
- Methods used for removing zips from existing products.
- Fitting and finishing methods, such as hand stitching, machine stitching, bonding, welding, add stopper or cap end.
- Preparation activities, such as measuring, marking out.

#### Rauemi | Resources

Legislation, regulations and/or industry standards

Legislation, regulations and/or industry standards relevant to this skill standard include but are not limited to:

Health and Safety at Work Act 2015

Any new, amended or replacement Acts, regulations, standards, codes of practice, guidelines, or authority requirements or conditions affecting this skill standard will take precedence for assessment purposes, pending review of this skill standard.

Legislation can be accessed at: <a href="https://www.legislation.govt.nz">https://www.legislation.govt.nz</a>.

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### Pārongo Whakaū Kounga | Quality assurance information

Ngā rōpū whakatau-paerewa   Standard Setting Body	Hanga-Aro-Rau Engineering, Manufacturing and Logistics Workforce Development Council	
Whakaritenga Rārangi Paetae Aromatawai   DASS classification	Manufacturing > Industrial Textile Fabrication and Trimming > Industrial Textile Fabrication Core Skills	
Ko te tohutoro ki ngā Whakaritenga i te Whakamanatanga me te Whakaōritenga   CMR	0014	

Hātepe   Process	Putanga   Version	Rā whakaputa   Review Date	Rā whakamutunga mō te aromatawai   Last date for assessment
Rēhitatanga   Registration	1	30 May 2024	N/A
Kōrero whakakapinga   Replacement information	This skill standard replaced unit standards 14145 and 23497.		
Rā arotake   Planned review date	31 December 2029		

Please contact Hanga-Aro-Rau Engineering, Manufacturing and Logistics Workforce Development Council at <a href="mailto:qualifications@hangaarorau.nz">mailto:qualifications@hangaarorau.nz</a> if you wish to suggest changes to this skill standard.