

## 40323 Manually strip waste in a fibreboard packaging workplace

<b>Kaupae   Level</b>	2
<b>Whiwhinga   Credit</b>	4
<b>Whāinga   Purpose</b>	<p>This skill standard is intended for people who are new to the fibreboard packaging industry or are new to assistant operator roles. They will be able to manually strip waste and stack jobs to meet quality and safety requirements in a fibreboard packaging workplace.</p> <p>This skill standard aligns with the New Zealand Certificate in Fibreboard Packaging (Level 2) [Ref: 1818].</p>

### Hua o te ako me Paearu aromatawai | Learning outcomes and assessment criteria

<b>Hua o te ako   Learning outcomes</b>	<b>Paearu aromatawai   Assessment criteria</b>
1. Manually strip waste safely in a fibreboard packaging workplace.	a. Identify and report hazards and follow risk control measures.
	b. Check job documentation and confirm job and stripping requirements.
	c. Select and use stripping tools as required to complete job.
	d. Undertake stripping to meet production and quality standards in a fibreboard packaging workplace.
	e. Identify and report any faults found while undertaking stripping.
	f. Clean work area and follow waste control procedures.
2. Stack jobs and prepare for forwarding to the next process in a fibreboard packaging workplace.	a. Stack and prepare jobs for forwarding to the next process in the workplace.
	b. Use materials handling equipment safely.
	c. Check job requirements against the job documentation and rectify any discrepancies in quantity.
	d. Complete job documentation and note any amendments or variations for future reference.

**Pārongo aromatawai me te taumata paearu** | Assessment information and grade criteria

Assessment specifications:

Evidence is required for a minimum of four faults.

Evidence presented for assessment against this skill standard must be consistent with safe working practices and be in accordance with applicable service information, workplace procedures and legislative requirements.

**Definitions**

*Faults* include registration, colour variation, set off, scrap removal, knife deterioration, damaged blanks or foreign matter.

*Job documentation* refers to the documentation that is used in the workplace that contains the instructions and requirements for a particular production job. This may include but is not limited to workplace orders, production orders, workplace specifications, samples, lay cards.

*Job requirements* refer to specific requirements for the job at hand. These requirements may or may not be covered in the job documentation and may include special instructions, quality requirements expected by the customer, and/or production standards as set down by the workplace.

*Manual handling equipment* includes hand trolleys, banding or strapping machines, transporters and manual lifters.

*Stripping tools* include mallet or nibbling tools.

*Workplace procedures* refer to organisation policies and procedures that are documented in memo, electronic, or manual format and available in the workplace. They may include but are not limited to – standard operating procedures, site specific procedures, site safety procedures, equipment operating procedures, quality assurance procedures, product quality specifications, manufacturer’s requirements, references, approved codes of practice, housekeeping standards, environmental considerations, on-site briefings, supervisor’s instructions, and procedures to comply with legislative and local body requirements relevant to the fibreboard packaging industry.

**Ngā momo whiwhinga** | Grades available

Achieved

**Ihirangi waitohu** | Indicative content

- Risk awareness.
- Consequences of unsafe or poor quality stacking.
- Uses and function of tools used for stripping.
- Demonstration of safe use of tools for stripping.
- Workplace quality standards.

**Rauemi** | Resources

Legislation relevant to this skill standard includes but is not limited to:

- Health and Safety at Work Act 2015.

Any new, amended or replacement Acts, regulations, standards, codes of practice, guidelines, or authority requirements or conditions affecting this skill standard will take precedence for assessment purposes, pending review of this skill standard. Legislation can be accessed at:

<https://www.legislation.govt.nz>.

### Pārongo Whakaū Kounga | Quality assurance information

<b>Ngā rōpū whakatau-paerewa  </b> Standard Setting Body	Hanga-Aro-Rau Manufacturing, Engineering and Logistics Workforce Development Council
<b>Whakaritenga Rārangi Paetae Aromatawai  </b> DASS classification	Manufacturing > Fibreboard Packaging > Fibreboard Packaging Production
<b>Ko te tohutoro ki ngā Whakaritenga i te Whakamanatanga me te Whakaōritenga  </b> CMR	0013

<b>Hātepe  </b> Process	<b>Putanga  </b> Version	<b>Rā whakaputa  </b> Review Date	<b>Rā whakamutunga mō te aromatawai  </b> Last date for assessment
<b>Rēhitatanga  </b> Registration	1	28 November 2024	N/A
<b>Kōrero whakakapinga  </b> Replacement information	This skill standard replaced unit standard 27816.		
<b>Rā arotake  </b> Planned review date	31 December 2029		

Please contact Hanga-Aro-Rau Manufacturing, Engineering and Logistics Workforce Development at [qualifications@hangaarorau.nz](mailto:qualifications@hangaarorau.nz) to suggest changes to the content of this skill standard.