

Impact on existing qualifications

The following Printing & Allied Industries Training Council qualifications will be revised as a result of the unit standard review.

National Certificate in Printing (Printing - Reel-fed) (Level 3) with strands in Offset, letterpress, Flexographic, and Gravure [Ref: 0663]

National Certificate in Printing (Production Support) (Level 2) with strands in Carton Cut and Crease, Carton Forme Making, Finishing (Carton), Sheet-fed Offset, Reel-fed Printing, Screen Printing, and Formed Shapes (Letterpress/Dry Offset) [Ref: 0593]

Summary of main changes to standards' Ids, classification, titles, levels, and credits

The following summary shows the changes made to the standards as a result of the review. All changes are in **bold**.

Key to review category

- A** Dates changed, but no other changes are made - the replacement standard carries the same Id and a new version number
- B** Changes made, but the overall outcome remains the same - the replacement standard carries the same Id and a new version number
- C** Major changes that necessitate the registration of a replacement standard with a new Id
- D** Standard will expire and not be replaced

Subfield Printing
Domain Printing - Reel-fed

Id	Title	Level	Credit	Review category
2256	Carry out advanced maintenance for reel-fed presses and equipment	4	5	B
2257	Draw imposition schemes for reel-fed printing (offset process)	4	3	B
2258	Undertake pre-press for reel-fed printing (offset process) Undertake pre-make ready for reel-fed printing (offset process)	3	12	B
2259	Undertake pre-press for reel-fed printing (letterpress, flexographic and gravure processes) Undertake pre-make ready for reel-fed printing (letterpress, flexographic and gravure processes)	3	10	B
2262	Wash up a reel-fed printing press (offset process)	3	5	B
2263	Wash up a reel-fed printing press (letterpress, flexographic and gravure processes)	3	5	B
2272	Print single colour work on a reel-fed printing press	3	20	B
2279	Make ready and print four colour process work on a reel-fed printing press	4	10	B

Id	Title	Level	Credit	Review category
16510	Demonstrate core trade knowledge for reel-fed printing	2	6	C
16511	Demonstrate advanced trade knowledge for reel-fed printing	3	10	C
20667	Demonstrate trade knowledge for reel-fed printing	3	12	
16512	Set up an infeed system on a reel-fed printing press	3	3	B
16513	Web up a reel-fed printing press	2	3	B
16514	Make ready a reel-fed printing press for single colour work (offset process)	3	32	B
16515	Make ready a reel-fed printing press for single colour work (letterpress process)	3	30	B
16516	Make ready a reel-fed printing press for single colour work (flexographic process)	3	30	B
16517	Make ready a reel-fed printing press for single colour work (gravure process)	3	30	B
16518	Make ready a reel-fed printing press and print multi colour close register work (offset process)	4	40	B
16519	Make ready a reel-fed press and print multi colour close register work (letterpress process)	4	40	B
16520	Make ready reel-fed printing press and print multi colour close register work (flexographic process)	4	40	B
16521	Make ready a reel-fed printing press and print multi colour close register work (gravure process)	4	40	B
16522	Load and prepare substrates for reel-fed printing	2	2	B
16523	Assist operator on a reel-fed offset printing press	2	12	B
16524	Assist operator on a reel-fed letterpress, flexographic or gravure printing press	2	10	B
16525	Print single colour in-line flexographic work	3	10	B
16526	Demonstrate knowledge of substrates used on reel-fed presses	2	4	B