

- Titles of unit standards 10105, 10113, 10119, 10141, 10153 and 10160 have changed.
- Unit standards 10114, 10120 and 10131 were replaced with new unit standard 21726.
- Unit standards 10115, 10155 and 10156 were replaced with new unit standard 21727.
- Unit standards 10118, 10129, and 10138 will expire and not be replaced.
- Unit standards 10143 and 10144 were replaced with new unit standard 21723.
- Unit standards 10148 and 10150 were replaced with new unit standard 21724.
- Unit standards 10151, 10152 and 10456 were replaced with new unit standard 21725.

Unit standards categorised as category C and D expire at the end of December 2007.

Any candidate entering training before 30 April 2005 will complete assessment against the expiring unit standards unless otherwise advised by PAITC.

Any candidate entering training from 1 May 2005 must undertake and complete assessment against the replacement unit standards.

Impact on existing provider accreditations

None.

Impact on existing qualifications

Qualifications that contain the reviewed standards or classifications are tabled below.

Affected	The qualification lists a reviewed classification (domain or subfield) in an elective set The qualification lists a standard that has changes to level or credits The qualification lists a C or D category standard
Not materially affected	The qualification lists a standard that has a new title The qualification lists a standard that has a new classification

The following Printing & Allied Industries Training Council qualifications are affected by the outcome of this review are currently being reviewed.

Qualification title	Classification or standard in the qualification
National Certificate in Corrugated and Solid Board Converting (Clam Shell Operator (Level 2) [Ref: 0501]	10117, 10129, 10131, 10132, 10138, 10160
National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Assistant) (Level 2) [Ref: 0502]	10112, 10114, 10116, 10117, 10120, 10130, 10131, 10132, 10160
National Certificate in corrugated and Solid Board Converting (Flat Bed Die Cutting Operator) (Level 4) [Ref: 0503]	10133, 10134, 10135
National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Assistant Operator) (Level 3) [Ref: 0504]	10103, 10104, 10105, 10106, 10107, 10108, 10111, 10140, 10143, 10144
National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Operator) (Level 4) [Ref: 0505]	10109, 10145, 10146

Qualification title	Classification or standard in the qualification
National Certificate in Corrugated and Solid Board Converting (Folder Gluer Assistant) (Level 2) [Ref: 0506]	10112, 10113, 10117, 10139, 10141, 10142, 10149, 10154, 10160
National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting Assistant) (Level 2) [Ref: 0507]	10113, 10112, 10116, 10117, 10118, 10121, 10122, 10124, 10160, 10455
National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Assistant Operator) (Level 3) [Ref: 0508]	10103, 10104, 10105, 10106, 10107, 10108, 10111, 10119, 10123, 10125, 10126
National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Operator) (Level 4) [Ref: 0509]	10109, 10127, 10128
National Certificate in Corrugated and Solid Board Converting (Special Gluer Assistant) (Level 2) [Ref: 0510]	10112, 10115, 10117, 10149, 10153, 10154, 10160
National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant Operator) (Level 3) [Ref: 0511]	10155, 10156
National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Operator) (Level 4) [Ref: 0512]	10157, 10158, 10159

Summary of main changes to standards' Ids, classification, titles, levels, and credits

The following summary shows the changes made to the standards as a result of the review. All changes are in **bold**.

Key to review category	
A	Dates changed, but no other changes are made - the replacement standard carries the same Id and a new version number
B	Changes made, but the overall outcome remains the same - the replacement standard carries the same Id and a new version number
C	Major changes that necessitate the registration of a replacement standard with a new Id
D	Standard will expire and not be replaced

Subfield Paperboard Case Manufacturing
Fibreboard Packaging
Domain Corrugated and Solid Board Converting
Corrugated Case Converting

Id	Title	Level	Credit	Review Category
10103	Demonstrate knowledge of a print station in the corrugated packaging industry	1 2	10 5	B
10104	Demonstrate knowledge of inks and ink properties in the corrugated packaging industry	1 2	5	B
10105	Perform printing pre-press duties in the corrugated packaging industry Perform printing pre-run duties in the corrugated packaging industry	1 2	18 10	B
10106	Make ready a print station for a production run in the corrugated packaging industry	2 3	32	B
10107	Produce one colour printed board in the corrugated packaging industry	2 3	6 12	B

Id	Title	Level	Credit	Review Category
10108	Produce two colour printed board in the corrugated packaging industry	3	18	B
10109	Produce three or more colour printed board in the corrugated packaging industry	4	23 25	B
10110	Produce three or four colour single pass process work in the corrugated packaging industry	5	30	B
10111	Demonstrate knowledge of printing faults in the corrugated packaging industry	2 3	12	B
10112	Demonstrate knowledge of a hopper feeder in the corrugated packaging industry	1 2	6	B
10113	Set and run a hopper feeder for high speed equipment in the corrugated packaging industry Set up and run a hopper feeder for high speed machinery in the corrugated packaging industry	2 3	15	B
10114	Set and run a hopper feeder for a flat bed die cutter in the corrugated packaging industry	2	5	C
10120	Set and run a flat bed die cutter accumulator section in the corrugated packaging industry	2	4	C
10131	Make ready a flat bed die cutter in the corrugated packaging industry	2	18	C
21726	Make ready a flat bed die cutter in the corrugated packaging industry	3	25	
10115	Set and run a hopper feeder for a specialty gluer in the corrugated packaging industry	2	25	C
10155	Set up specialty gluer folding and transfer sections in the corrugated packaging industry	3	30	C
10156	Set up specialty gluer glue sections in the corrugated packaging industry	3	15	C
21727	Set up a specialty gluer in the corrugated packaging industry	3	60	
10116	Demonstrate knowledge of stacking machinery for a die cutter in the corrugated packaging industry	1 2	10	B
10117	Stack converted product on a pallet or slip sheet in the corrugated packaging industry	1 2	8 5	B
10118	Set and run stacking machinery for simple rotary die cut work in the corrugated packaging industry	2	15	D
10119	Set and run stacking machinery for complex rotary die cut work in the corrugated packaging industry Set up and run stacking machinery for rotary die cut work in the corrugated packaging industry	3	15 25	B
10121	Demonstrate knowledge of rotary die cutting machinery in the corrugated packaging industry	1 2	5	B
10122	Change a die at a rotary die cutter in the corrugated packaging industry	2	7	B
10123	Produce die cut board at a rotary die cutter in the corrugated packaging industry	3	8	B

Id	Title	Level	Credit	Review Category
10124	Demonstrate knowledge of rotary die cutting faults in the corrugated packaging industry	2	10	B
10125	Operate a rotary die cutter for repeat work in the corrugated packaging industry	3	15	B
10126	Operate a rotary die cutter for complex new work in the corrugated packaging industry	3	10	B
10127	Operate a printer rotary die cutter for repeat work in the corrugated packaging industry	4	40	B
10128	Operate a printer rotary die cutter for complex new work in the corrugated packaging industry	4	12	B
10129	Demonstrate knowledge of a clamshell or cylinder die cutter in the corrugated packaging industry	1	4	D
10130	Demonstrate knowledge of a platen flat bed die cutter in the corrugated packaging industry	1 2	10	B
10132	Demonstrate knowledge of flat bed die cutting faults in the corrugated packaging industry	2	10	B
10133	Make ready for automatic stripping at a flat bed die cutter in the corrugated packaging industry	2 3	20	B
10134	Operate a flat bed die cutter for repeat work in the corrugated packaging industry	3	20	B
10135	Operate a flat bed die cutter for complex new work in the corrugated packaging industry	4	35	B
10136	Operate a printer flat bed die cutter for repeat work in the corrugated packaging industry	4	25	B
10137	Operate a printer flat bed die cutter for complex new work in the corrugated packaging industry	4	12	B
10138	Operate a clamshell die cutter in the corrugated packaging industry	2	6	D
10139	Demonstrate knowledge of slotting and creasing equipment in the corrugated packaging industry	1 2	8	B
10140	Produce slotted and creased board in the corrugated packaging industry	2 3	20	B
10141	Demonstrate knowledge of automatic folding-gluing machinery in the corrugated packaging industry Demonstrate knowledge of automatic folder gluer machinery in the corrugated packaging industry	1 2	8	B
10142	Use squaring and counting equipment in the corrugated packaging industry	2	18	B
10143	Make ready for automatic straight line folding-gluing in the corrugated packaging industry	3	9	C
10144	Operate a fully automatic straight line gluer in the corrugated packaging industry	3	10	C
21723	Make ready and run an automatic straight line folder gluer in the corrugated packaging industry	3	25	
10145	Operate a flexo folder gluer for repeat work in the corrugated packaging industry	4	40 30	B

Id	Title	Level	Credit	Review Category
10146	Operate a flexo folder gluer for complex new work in the corrugated packaging industry Operate a flexo folder gluer for new work in the corrugated packaging industry	4	8 15	B
10147	Operate a flexo folder gluer die cutter for complex new work in the corrugated packaging industry	4	8	B
10148	Demonstrate knowledge of a semi automatic gluer in the corrugated packaging industry	1	4	C
10150	Operate a semi automatic gluer in the corrugated packaging industry	2	6	C
21724	Operate a semi-automatic gluer in the corrugated packaging industry	3	8	
10149	Demonstrate knowledge of glues and gluing, and folding faults in the corrugated packaging industry	2	11 10	B
10151	Demonstrate knowledge of a semi automatic stitcher in the corrugated packaging industry	1	4	C
10152	Demonstrate knowledge of stitching faults in the corrugated packaging industry	2	4	C
10456	Operate a semi automatic stitcher in the corrugated packaging industry	2	6	C
21725	Operate a semi-automatic stitcher in the corrugated packaging industry	3	15	
10153	Demonstrate knowledge of specialty folding-gluing machinery in the corrugated packaging industry Demonstrate knowledge of specialty folder gluer machinery in the corrugated packaging industry	2	15 10	B
10154	Use load forming and strapping equipment in the corrugated packaging industry	2 3	15 10	B
10157	Operate a specialty gluer for four glue point repeat work in the corrugated packaging industry	4	35	B
10158	Operate a specialty gluer for four glue point new work in the corrugated packaging industry	4	20	B
10159	Operate a specialty gluer for six glue point work in the corrugated packaging industry	4	25	B
10160	Demonstrate knowledge of boards, faults, and cases in the corrugated packaging industry Identify common faults in corrugated board in the corrugated packaging industry	1 2	10 5	B
10455	Rotate or replace die blankets at a rotary die cutter in the corrugated packaging industry	2	4	B