

- Levels have changed in unit standards 3756, 3758, 3761, 3762, 3769, 3773, 3774, 3775, and 3779.
- Credits have changed in unit standards 3758, 3762, 3772, and 3776.
- Changes have been made to elements, performance criteria, and range statements in all unit standards.
- Titles of all unit standards have changed as a result of the new classification.

Unit standards categorised as category C and D expire at the end of December 2007.

Any candidate entering training before 30 April 2005 will complete assessment against the expiring unit standards unless otherwise advised by PAITC.

Any candidate entering training from 1 May 2005 must undertake and complete assessment against the replacement unit standards.

Impact on existing provider accreditations

Current Accreditation for			Accreditation extended to		
Nature of accreditation	Classification or Id	Level	Nature of accreditation	Classification or Id	Level
Subfield	Paperboard Case Manufacturing	Any	Subfield	Fibreboard Packaging	Same

Impact on existing qualifications

Qualifications that contain the reviewed standards or classifications are tabled below.

Affected	The qualification lists a reviewed classification (domain or subfield) in an elective set The qualification lists a standard that has changes to level or credits The qualification lists a C or D category standard
Not materially affected	The qualification lists a standard that has a new title The qualification lists a standard that has a new classification

The following Printing & Allied Industries Training Council qualifications are affected by the outcome of this review and are currently being reviewed.

Qualification title	Classification or standard in the qualification
National Certificate in Corrugated and Solid Board Manufacturing (Level 2) [Ref: 0184]	3754, 3757, 3758, 3759, 3760, 3761, 3762, 3763, 3765, 3766, 3768, 3769, 3770, 3771, 3772, 3773, Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Manufacturing (Level 3) [Ref: 0422]	3776, 3777, 3778, 3779, 3780, 3781, 3782, Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Manufacturing (Level 4) [Ref: 0185]	3784, 3785, 3786
National Certificate in Corrugated and Solid Board Converting (Clam Shell Operator) (Level 2) [Ref: 0501]	3754, Paperboard Case Manufacturing

Qualification title	Classification or standard in the qualification
National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Assistant) (Level 2) [Ref: 0502]	3754, Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Operator) (Level 4) [Ref: 0503]	Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Assistant Operator) (Level 3) [Ref: 0504]	Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Converting (Folder Gluer Assistant) (Level 2) [Ref: 0506]	3754, Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting Assistant) (Level 2) [Ref: 0507]	3754, Paperboard Case Manufacturing
National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant) (Level 2) [Ref: 0510]	3754, Paperboard Case Manufacturing

Summary of main changes to standards' Ids, classification, titles, levels, and credits

The following summary shows the changes made to the standards as a result of the review. All changes are in **bold**.

Key to review category	
A	Dates changed, but no other changes are made - the replacement standard carries the same Id and a new version number
B	Changes made, but the overall outcome remains the same - the replacement standard carries the same Id and a new version number
C	Major changes that necessitate the registration of a replacement standard with a new Id
D	Standard will expire and not be replaced

Subfield Paperboard Case Manufacturing
Domain Corrugated and Solid Board Manufacturing
Subfield Fibreboard Packaging
Domain Fibreboard Manufacture

Id	Title	Level	Credit	Review Category
3754	Demonstrate knowledge of establishment safety and health procedures in the paperboard case industry	1	2	D
3755	Make a single face web join in corrugated board manufacturing	1	1	C
3757	Thread a single facer with liner and medium papers for corrugated board manufacturing	1	1	C
3759	Shut down and wash up a single facer or double backer plus platen section	1	2	C
3760	Measure adhesive viscosity within the corrugated cardboard industry	1	1	C
3763	Thread a double backer with liner paper and single face web to the platen section	1	2	C
3765	Set up a single facer for board manufacturing	2	3	C
3766	Set up a double backer and platen section for board manufacturing	2	3	C
21617	Set up, shut down, and wash up a single facer for fibreboard manufacture	3	10	
21618	Set up, shut down, and wash up a double backer and platen section for fibreboard manufacture	3	7	

Id	Title	Level	Credit	Review Category
3756	Wind single face web into rolls Wind single face web into rolls for fibreboard manufacture	1 2	3	B
3758	Stack manufactured board on a pallet in the corrugated board industry Stack manufactured board on a pallet in the fibreboard packaging industry	1 2	3 5	B
3761	Change reels on a corrugator Change reels on a corrugator in the fibreboard packaging industry	1 2	3	B
3762	Identify faults in corrugated board Identify faults in corrugated board in the fibreboard packaging industry	1 2	4 6	B
3764	Remove and replace fingers and clean-out fingers in corrugated board manufacturing	2	9	D
3767	Prepare and apply coatings in the paperboard case manufacturing industry Prepare and apply coatings in the fibreboard packaging industry	2	3	B
3768	Identify the causes of faults and the means of rectifying faults in corrugated board	2	11	C
3770	Correct all faults at the double backer and platen section by resetting equipment prior to commencing board manufacture	2	3	C
3778	Produce fault free board at the double backer and platen section during paper grade and width changes	3	3	C
21619	Produce fibreboard on a double backer during paper changes	3	20	
3769	Make adhesive to meet a corrugator's production schedule requirements Make adhesive to meet a corrugator's production schedule requirements for fibreboard manufacture	2 3	8	B
3771	Verify and document the dimensions and specifications of manufactured board Confirm and document the dimensions and specifications of manufactured fibreboard	2	8	B
3772	Set up and manually stack board produced on a corrugator or laminator Set up and manually stack fibreboard produced on a corrugator or laminator	2	2 5	B
3773	Set up and operate an automatic stacker on a corrugator or laminator Set up and operate an automatic stacker on a corrugator or laminator for fibreboard packaging	2 3	10	B
3774	Set up and operate a corrugator or laminator chop knife that is not computer controlled Set up and operate a corrugator or laminator chop knife for fibreboard manufacture	2 3	3	B
3775	Manually set and operate a slitter- creaser on a corrugator or laminator Set up and operate a slitter-creaser on a corrugator or laminator for fibreboard manufacture	2 3	12	B

Id	Title	Level	Credit	Review Category
3776	Produce fault free board at high speeds on a double backer and platen section during long production runs Produce fault free fibreboard on a double backer and platen section during long production runs	3	3 5	B
3777 3781 21620	Correct all faults in a single face web prior to commencing board manufacture Demonstrate knowledge of the use of a single facer to assist machine directional (MD) warp control Correct faults in a single face web for fibreboard manufacture	3 3 4	12 1 15	C C
3779	Control machine directional up and down warp over extended periods Control machine directional up and down warp over extended periods during fibreboard production	3 4	10	B
3780	Produce fault free single face web at high speeds during long production runs Produce fault free single face web during long production runs for fibreboard manufacture	3	3	B
3782 3785 21621	Demonstrate knowledge of the causes and cures of diagonal warp Control all machine directional warp and cross directional warp during paper changes Control all MD and CD warp during paper changes for fibreboard manufacture	3 4 4	2 5 10	C C
3783	Produce dual arch single face web Produce dual arch single face web for fibreboard manufacture	4	4	B
3784	Produce fault free single face web without causing production delays during changes of paper grade and/or width Produce fault free single face web during paper changes for fibreboard manufacture	4	24	B
3786	Control cross directional up and down warp over extended periods Control cross directional up and down warp over extended periods for fibreboard manufacture	4	20	B