

Summary of main changes to standards' Ids, classification, titles, levels, and credits

The following summary shows the changes made to the standards as a result of the review. All changes are in **bold**.

Key to review category	
A	Dates changed, but no other changes are made - the new version of the standard carries the same Id and a new version number
B	Changes made, but the overall outcome remains the same - the new version of the standard carries the same Id and a new version number
C	Major changes that necessitate the registration of a replacement standard with a new Id
D	Standard will expire and not be replaced

Subfield Manufacturing Skills
Domain Can Making

Id	Title	Level	Credit	Review Category
18318	Set a mechanically automated, inclinable eccentric press to press steel can components	3	18	B
18319	Set an automated curling machine to curl the outer edge of steel can components	3	4	B
18320	Set a high-speed, mechanically automated eccentric press to press steel can components	4	24	B
18321	Set an automatic lining machine to apply sealing compound to steel can components	3	10	B
18322	Set a computer controlled, vertical eccentric press to press can components from steel sheets	4	18	B
18323	Set a mechanically automated scroll shear to cut steel sheets into scrolled strips	3	5	B
18324	Set a mechanically automated slit to cut sheets of steel into strips or blanks	3	5	B
18325	Set an automated electrostatic lubricant applicator to lubricate sheets of tinplate	3	8	B
18326	Set an automated assembler machine to assemble steel can rings, lids, and aluminium foil	3	10	B
18327	Set up and monitor an automated can body necking machine	3	5	B
18328	Set up and monitor an automated tinplate seam welding machine	4	20	B
18329	Set an automated tester machine to vacuum test a finished can	3	4	B
18330	Set up and monitor an automated can body parting machine	3	4	B
18331	Set up and monitor an automated can body flanger	3	5	B
18332	Set up and monitor an automated can body beader	3	5	B
18333	Set up and monitor the automatic application of a powder stripe to internal cylindrical seam welds	3	5	B
18334	Evaluate double seaming of can components and diagnose double seam faults	4	20	B
18335	Set up and monitor an automated can component seamer	3	20	B