

FIELD MANUFACTURING

Review of Corrugated and Solid Board Manufacturing and Corrugated and Solid Board Converting qualifications

- **National Certificate in Corrugated and Solid Board Manufacturing (Level 2) [Ref: 0184]**
- **National Certificate in Corrugated and Solid Board Manufacturing (Level 3) [Ref: 0422]**
- **National Certificate in Corrugated and Solid Board Manufacturing (Level 4) [Ref: 0185]**
- **National Certificate in Corrugated and Solid Board Converting (Folder Gluer Assistant) (Level 2) [Ref: 0506]**
- **National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Assistant Operator) (Level 3) [Ref: 0504]**
- **National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Operator) (Level 4) [Ref: 0505]**
- **National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting Assistant) (Level 2) [Ref: 0507]**
- **National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Assistant Operator) (Level 3) [Ref: 0508]**
- **National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Operator) (Level 4) [Ref: 0509]**
- **National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant) (Level 2) [Ref: 0510]**
- **National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant Operator) (Level 3) [Ref: 0511]**
- **National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Operator) (Level 4) [Ref: 0512]**
- **National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Assistant) (Level 2) [Ref: 0502]**
- **National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Operator) (Level 4) [Ref: 0503]**
- **National Certificate in Corrugated and Solid Board Converting (Clam Shell Operator) (Level 2) [Ref: 0501]**

The Printing & Allied Industries Training Council (PAITC) has completed the review of the qualifications listed above that were registered in January 1998, August 1998, and April 2004.

Date new versions published

October 2005

The review of these qualifications is planned to take place in 2010

The above qualifications were reviewed following an extensive review of industry requirements for the Corrugated Case sector, which included a full review of unit standards as well as the existing training programmes. The existing training programmes have not been widely used but it is expected that their usage will increase in the near future.

Paperboard case manufacturing companies had indicated from time to time that there were changes that needed to be made. A meeting was convened involving PAITC and industry representatives in August 2004 to review *the Corrugated and Solid Board Converting* and the *Corrugated and Solid Board Manufacturing* unit standards and qualifications.

The group was asked to consider the following:

- The continuing suitability of the existing qualifications and the development of any new qualifications that may be required.
- The accuracy and appropriateness of their content.

As a result of this review the existing domains of *Corrugated and Solid Board Manufacturing* and *Corrugated and Solid Board Converting* have been replaced with new domains of *Fibreboard Manufacture* and *Corrugated Case Converting* respectively.

Main changes resulting from the review

The review process has resulted in the following changes to the qualifications.

National Certificate in Corrugated and Solid Board Manufacturing (Level 2) [Ref: 0184]
 National Certificate in Corrugated and Solid Board Manufacturing (Level 3) [Ref: 0422]
Replaced by
National Certificate in Fibreboard Manufacture (Level 3) [Ref: 1203]

Changes to structure and content

- Unit standard 340 has been substituted for unit standard 3754
- Unit standards 3757, 3759, 3760, and 3765 have been replaced with unit standard 21617
- The elective section has changed
- Titles, levels and credits have changed in a number of unit standards
- Unit standards 21615, 21616 and 20058 have been added
- Unit standards 3769 and 3782 have been removed
- Unit standard 3779 has been removed and is included in the level 4 Fibreboard Manufacture qualification
- Unit standards 3759, 3763, and 3766 have been replaced with unit standard 21618
- Unit standards 3768, 3770 and 3778 have been replaced with unit standard 21619
- Unit standards 3777 and 3781 have been replaced with unit standard 21620.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualifications may either complete those qualifications, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for award of the expiring qualifications is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

This qualification contains standards that replace or substitute earlier standards. For the purposes of this qualification people who have gained credit for the expiring standards are exempt from the requirement to gain credit for the replacement or substitute standards.

Credit for	Exempt from
3754	340
3757 and 3759 and 3760 and 3765	21617
3759 and 3763 and 3766	21618
3768 and 3770 and 3778	21619
3777 and 3781	21620

National Certificate in Corrugated and Solid Board Manufacturing (Level 4) [Ref: 0185]

Replaced by

National Certificate in Fibreboard Manufacture (Level 4) [Ref: 1204]

Changes to structure and content

- Credit total has increased from 49 to 74
- Unit standard 3785 has been replaced with unit standard 21621
- Unit standards 3779 and 20057 have been added
- Titles have changed in unit standards 3784 and 3786.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualification may either complete that qualification, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for the award of the expiring qualification is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

This qualification contains a standard that has replaced earlier standards. For the purposes of this qualification people who have gained credit for the expiring standards are exempt from the requirement to gain credit for the replacement standard.

Credit for	Exempt from
3782 and 3785	21621

National Certificate in Corrugated and Solid Board Converting (Folder Gluer Assistant) (Level 2) [Ref: 0506]
 National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Assistant Operator) (Level 3) [Ref: 0504]
 National Certificate in Corrugated and Solid Board Converting Rotary Die Cutting Assistant) (Level 2) [Ref: 0507]
 National Certificate in Corrugated and Solid Board Converting Rotary Die Cutting and Printing Assistant Operator) (Level 3) [Ref: 0508]
 National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant) (Level 2) [Ref: 0510]
 National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant Operator) (Level 3) [Ref: 0511]
 National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Assistant) (Level 2) [Ref: 0502]
Replaced by
National Certificate in Corrugated Case Converting (Level 3) with strands in Flexo Folder Gluer, Rotary Die Cutter Printer, Specialty Gluer, and Flat Bed Die Cutter [Ref: 1202]

The new qualification has replaced the seven certificates listed above, as follows

Flexo Folder Gluer Strand

- Has replaced the National Certificate in Corrugated and Solid Board Converting (Folder Gluer Assistant) (Level 2) [Ref: 0506] and the National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Assistant Operator) (Level 3) [Ref: 0504]
- The elective section has been removed
- Unit standards 21615, 21616 and 20058 have been added
- Unit standard 340 has been substituted for unit standard 3754
- Unit standards 10143 and 10144 have been replaced with unit standard 21723
- Titles, levels and credits have changed in a number of unit standards.

Rotary Die Cutter Printer Strand

- Has replaced the National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting Assistant) (Level 2) [Ref: 0507] and the National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Assistant Operator) (Level 3) [Ref: 0508]
- The elective section has been removed
- Unit standard 340 has been substituted for unit standard 3754
- Unit standards 21615, 21616 and 20058 have been added
- Titles, levels and credits have changed in a number of unit standards
- Unit standard 10126 has been removed.

Specialty Gluer Strand

- Has replaced the National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant) (Level 2) [Ref: 0510] and the National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Assistant Operator) (Level 3) [Ref: 0511]
- The elective section has been removed
- Unit standard 340 has been substituted for unit standard 3754
- Unit standards 10115, 10155 and 10156 have been replaced with unit standard 21727
- Unit standards 21615, 21616 and 20058 have been added
- Titles, levels and credits have changed in a number of unit standards.

Flat Bed Die Cutter Strand

- Has replaced the National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Assistant) (Level 2) [Ref: 0502].
- Credit total increased from 95 to 121
- The elective section has been removed
- Unit standard 340 has been substituted for unit standard 3754
- Unit standards 10114, 10120 and 10131 have been replaced with unit standard 21726
- Unit standards 10134, 21615, 21616 and 20058 have been added
- Titles, levels and credits have changed in a number of unit standards.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualifications may either complete those qualifications, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for the award of the expiring qualifications is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

This qualification contains standards that replace or substitute earlier standards. For the purposes of this qualification people who have gained credit for the expiring standards are exempt from the requirement to gain credit for the replacement or substitute standards.

Credit for	Exempt from
3754	340
10115 and 10155 and 10156	21727
10114 and 10120 and 10131	21726
10143 and 10144	21723

National Certificate in Corrugated and Solid Board Converting (Rotary Die Cutting and Printing Operator) (Level 4) [Ref: 0509]

Replaced by

National Certificate in Corrugated Case Converting (Rotary Die Cutter Printer Operator) (Level 4) [Ref: 1205]

Changes to structure and content

- Credit total has increased from 75 to 97
- Credits have changed in unit standard 10109
- Unit standards 10126 and 20057 have been added.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualification may either complete that qualification, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for award of the expiring qualification is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

National Certificate in Corrugated and Solid Board Converting (Specialty Gluer Operator) (Level 4) [Ref: 0512]

Replaced by

National Certificate in Corrugated Case Converting (Specialty Gluer Operator) (Level 4) [Ref: 1206]

Changes to structure and content

- Credit total has decreased from 80 to 65
- Unit standard 20057 has been added
- Unit standard 10159 has been removed.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualification may either complete that qualification, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for award of the expiring qualification is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

National Certificate in Corrugated and Solid Board Converting (Flat Bed Die Cutting Operator) (Level 4) [Ref: 0503]

Replaced by

National Certificate in Corrugated Case Converting (Flat Bed Die Cutter Operator) (Level 4) with an optional strand in Printer Flat Bed Die Cutter Operator [Ref: 1207]

Changes to structure and content

- An optional strand has been added
- Credit total has changed from 85 to 75 or 231
- The elective section has been increased from 8 to 10 credits
- Unit standard 20057 has been added
- Unit standard 10134 has been removed and is included in the Level 3 Corrugated Case Converting qualification.

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualification may either complete that qualification, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for award of the expiring qualification is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

National Certificate in Corrugated and Solid Board Converting (Flexo Folder Gluer Operator) (Level 4) [Ref: 0505]

Replaced by

National Certificate in Corrugated Case Converting (Flexo Folder Gluer Operator) (Level 4) [Ref: 1208]

Changes to structure and content

- credit total has increased from 71 to 80
- credits have changed in unit standards 10109, 10145 and 10146
- unit standard 20057 was added

All new trainees will be enrolled in programmes leading to the new qualification. People currently enrolled in programmes leading to the expiring qualification may either complete that qualification, or transfer to the new qualification under the guidance of the Printing & Allied Industries Training Council.

It is anticipated that no existing candidates will be disadvantaged by these transition arrangements.

Any person who feels they have been disadvantaged by these transition arrangements can contact PAITC who will consider appeals on a case by case basis.

The final date for award of the expiring qualification is December 2007.

PAITC will advise all employers currently involved in training programmes of the changes.

**National Certificate in Corrugated and Solid Board Converting (Clam Shell Operator)
(Level 2) [Ref: 0501]**

This qualification will expire and will not be replaced. The type of machinery covered by the qualification has limited use and does not warrant a national certificate.

The final date for award of this qualification is December 2007.

Appeals

It is anticipated that no existing candidates are disadvantaged by these transition arrangements. Any person who feels disadvantaged by these provisions is invited to contact the Printing & Allied Industries Training Council at the address below.

Printing & Allied Industries Training Council
PO Box 31 131
LOWER HUTT

Telephone 04 569 2804
Email info@paitc.co.nz