**Field      Manufacturing**

**Review of *Fibreboard Packaging* unit standards**

| Subfield | Domain | ID |
|---|---|---|
| Fibreboard Packaging | Corrugated Case Converting | 10103-10113, 10116, 10117, 10119, 10121-10130, 10132-10142, 10145-10147, 10149, 10153, 10154, 10157-10160, 10455, 21723-21727 |
| | Fibreboard Manufacture | 3756, 3758, 3761, 3762, 3767, 3769, 3771-3776, 3779, 3780, 3783, 3784, 3786, 21617, 21618-21621 |
| | Carton Converting | 3681, 3682, 3689, 3690, 10914, 10916, 18245, 18246, 23445, 23447 |
| | Fibreboard Packaging Production | 21615, 21616, 23446, 23737, 27632 |

Communications and Media Industry Training Organisation (CMITO) has completed the review of the unit standards listed above.

**Date new versions published                    September 2012**

**Planned review date                              December 2017**

**Summary**

These unit standards were reviewed as they had passed their planned review date.

A number of consultative meetings were held with industry representatives from Corrugated Case Converting, Carton Converting and Fibreboard Manufacturing companies in the Fireboard Packaging industry as well as union and CMITO representatives and the group was asked to consider the following:
- The currency of the unit standards and the accuracy and appropriateness of their content in relation to the roles undertaken within the workplace.
- Level and credits in relation to performance outcomes.
- Any gaps in skills and/or knowledge that could be captured by the development of new unit standards.

Major changes were required to most of the unit standards as they were no longer fit for purpose.

The review group considered the implications of combining a number of standards and developing a replacement standard that would meet the needs of the various sectors. After discussion it was decided that this would be a satisfactory outcome and would reduce the large number of existing standards.

As a result of this it was decided that all units should be registered under the domain *Fibreboard Packaging Production*, which would cover the areas of *Corrugated Case Converting*, *Fibreboard Manufacture* and *Carton Converting*. These existing domains will

eventually lapse.

Levels and credits were considered and significant changes were made to many of the standards.

## Main changes resulting from the review

- 7 new unit standards were developed to cover skills and knowledge required by the Fibreboard Packaging sector.
- 86 unit standards designated C category were replaced by 42 new unit standards.
- All new and replacement unit standards will be registered under the *Fibreboard Packaging Production* domain.
- The *Fibreboard Manufacture, Corrugated Case Converting* and *Carton Converting* domains were designated lapsing.

## Category C unit standards will expire at the end of December 2015.

## Impact on registered qualifications

| Key to type of impact | |
|---|---|
| **Affected** | The qualification lists a reviewed classification (domain or subfield) in an elective set<br>The qualification lists a standard that has changes to level or credits<br>The qualification lists a C or D category standard |
| **Not materially affected** | The qualification lists a standard that has a new title<br>The qualification lists a standard that has a new classification |

The following CMITO qualifications are *Affected* by the outcome of this review and are currently being reviewed.

| Ref | Qualification Title | Classification or ID |
|---|---|---|
| 0045 | National Certificate in Fibreboard Packaging (Carton Converting: Carton Forme Making) (Level 3) | **21616, 23445** |
| 0054 | National Certificate in Fibreboard Packaging (Carton Converting: Straight Line Folder Gluer) (Level 3) | **3681, 21616, 23445, 23447** |
| 0614 | National Certificate in Printing (Production Support: Cut and Crease Printed Substrates) (Level 3) | **10916, 21616, 23445** |
| 0847 | National Certificate in Fibreboard Packaging (Carton Converting: Four and Six Corner Gluers) (Level 4) | **3682, 18245** |
| 1166 | National Certificate in Fibreboard Packaging (Level 2) | **21615, 21616, 23445** |

| 1202 | National Certificate in Corrugated Case Converting (Level 3) with strands in Flexo Folder Gluer, Rotary Die Cutter Printer, Specialty Gluer, and Flat Bed Die Cutter | **10103, 10104, 10105, 10106, 10107, 10108, 10111, 10112, 10113, 10116, 10117, 10119, 10121, 10122, 10123, 10124, 10125, 10130, 10132, 10134, 10139, 10140, 10141, 10142, 10149, 10153, 10154, 10160, 10455, 21615, 21616, 21723, 21726, 21727** |
|------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1203 | National Certificate in Fibreboard Manufacture (Level 3) | **3758, 3761, 3762, 3771, 3772, 3773, 3776, 3780, 21615, 21616, 21617, 21618, 21619, 21620** |
| 1204 | National Certificate in Fibreboard Manufacture (Level 4) | **3779, 3784, 3786, 21621** |
| 1205 | National Certificate in Corrugated Case Converting (Rotary Die Cutter Printer Operator) (Level 4) | **10109, 10126, 10127, 10128** |
| 1206 | National Certificate in Corrugated Case Converting (Specialty Gluer Operator) (Level 4) | **10157, 10158** |
| 1208 | National Certificate in Corrugated Case Converting (Flexo Folder Gluer Operator) (Level 4) | **10109, 10145, 10146** |
| 1207 | National Certificate in Corrugated Case Converting (Flat Bed Die Cutter Operator) (Level 4) with an optional strand in Printer Flat Bed Die Cutter Operator | **10103, 10104, 10105, 10106, 10107, 10108, 10109, 10111, 10133, 10135, 10136, 10137** |
| 1494 | National Certificate in Fibreboard Packaging (Paper Bag and Sack Converting) (Level 3) with strands in Bottoming, and Tubing | **21616** |

## Detailed list of unit standards – classification, title, level, and credits

All changes are in **bold**.

| Key to review category | |
|---|---|
| **A** | Dates changed, but no other changes are made - the new version of the standard carries the same ID and a new version number |
| **B** | Changes made, but the overall outcome remains the same - the new version of the standard carries the same ID and a new version number |
| **C** | Major changes that necessitate the registration of a replacement standard with a new ID |
| **D** | Standard will expire and not be replaced |

Manufacturing > Fibreboard Packaging

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 3681 | Carton Converting | Make ready and run a straight line gluer for carton converting | 3 | 56 | C |
| 21723 | Corrugated Case Converting | Make ready and run an automatic straight line folder gluer in the corrugated packaging industry | 3 | 25 | C |
| 21724 | Corrugated Case Converting | Operate a semi-automatic gluer in the corrugated packaging industry | 3 | 8 | C |
| 21727 | Corrugated Case Converting | Set up a specialty gluer in the corrugated packaging industry | 3 | 60 | C |
| **27798** | **Fibreboard Packaging Production** | **Make ready and operate a folder gluer for fibreboard packaging** | **3** | **25** | |
| 3682 | Carton Converting | Make ready and run a straight line gluer with attachments for carton converting | 4 | 16 | C |
| 10145 | Corrugated Case Converting | Operate a flexo folder gluer for repeat work in the corrugated packaging industry | 4 | 30 | C |
| 10146 | Corrugated Case Converting | Operate a flexo folder gluer for new work in the corrugated packaging industry | 4 | 15 | C |
| 10147 | Corrugated Case Converting | Operate a flexo folder gluer die cutter for complex new work in the corrugated packaging industry | 4 | 8 | C |
| 10157 | Corrugated Case Converting | Operate a specialty gluer for four glue point repeat work in the corrugated packaging industry | 4 | 35 | C |
| 10158 | Corrugated Case Converting | Operate a specialty gluer for four glue point new work in the corrugated packaging industry | 4 | 20 | C |
| 10159 | Corrugated Case Converting | Operate a specialty gluer for six glue point work in the corrugated packaging industry | 4 | 25 | C |
| 18245 | Carton Converting | Make ready and run four and six corner gluers for carton converting | 4 | 30 | C |
| **27799** | **Fibreboard Packaging Production** | **Make ready and operate a folder gluer for complex work for fibreboard packaging** | **4** | **20** | |
| 3689 | Carton Converting | Make ready and run a window patching machine for carton converting | 3 | 30 | C |
| **27808** | **Fibreboard Packaging Production** | **Make ready and operate a window patching machine for fibreboard packaging** | **3** | **20** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 3690 | Carton Converting | Make ready and run tray forming machinery for carton converting | 3 | 30 | C |
| **27809** | **Fibreboard Packaging Production** | **Make ready and operate tray forming machinery for fibreboard packaging** | **3** | **20** | |
| 3756 | Fibreboard Manufacture | Wind single face web into rolls for fibreboard manufacture | 2 | 3 | C |
| **27804** | **Fibreboard Packaging Production** | **Wind single face web into rolls for fibreboard packaging** | **3** | **3** | |
| 3758 | Fibreboard Manufacture | Stack manufactured board on a pallet in the fibreboard packaging industry | 2 | 5 | C |
| 3771 | Fibreboard Manufacture | Confirm and document the dimensions and specifications of manufactured fibreboard | 2 | 8 | C |
| 3772 | Fibreboard Manufacture | Set up and manually stack fibreboard produced on a corrugator or laminator | 2 | 5 | C |
| 3773 | Fibreboard Manufacture | Set up and operate an automatic stacker on a corrugator or laminator for fibreboard packaging | 3 | 10 | C |
| **27810** | **Fibreboard Packaging Production** | **Stack manufactured board for fibreboard packaging** | **3** | **10** | |
| 3761 | Fibreboard Manufacture | Change reels on a corrugator in the fibreboard packaging industry | 2 | 3 | C |
| **27801** | **Fibreboard Packaging Production** | **Change reels on a corrugator for fibreboard packaging** | | | |
| 3762 | Fibreboard Manufacture | Identify faults in corrugated board in the fibreboard packaging industry | 2 | 6 | C |
| 10160 | Corrugated Case Converting | Identify common faults in corrugated board in the corrugated packaging industry | 2 | 5 | C |
| **27803** | **Fibreboard Packaging production** | **Demonstrate knowledge of faults for fibreboard packaging** | **3** | **10** | |
| 3767 | Fibreboard Manufacture | Prepare and apply coatings in the fibreboard packaging industry | 2 | 3 | C |
| **27823** | **Fibreboard Packaging Production** | **Prepare and apply coatings for fibreboard packaging** | **3** | **8** | |
| 3769 | Fibreboard Manufacture | Make adhesive to meet a corrugator's production schedule requirements for fibreboard manufacture | 3 | 8 | C |
| **27818** | **Fibreboard Packaging Production** | **Make starch to meet production requirements for fibreboard packaging** | **3** | **10** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 3774 | Fibreboard Manufacture | Set up and operate a corrugator or laminator chop knife for fibreboard manufacture | 3 | 3 | C |
| 3775 | Fibreboard Manufacture | Set and operate a slitter-creaser on a corrugator or laminator for fibreboard manufacture | 3 | 12 | C |
| **27800** | **Fibreboard Packaging Production** | **Set up and operate a slitter creaser and a chop knife for fibreboard packaging** | **3** | **10** | |
| 3776 | Fibreboard Manufacture | Produce fault free fibreboard on a double backer and platen section during long production runs | 3 | 5 | C |
| 3780 | Fibreboard Manufacture | Produce fault free single face web during long production runs for fibreboard manufacture | 3 | 3 | C |
| 3784 | Fibreboard Manufacture | Produce fault free single face web during paper changes for fibreboard manufacture | 4 | 24 | C |
| 21619 | Fibreboard Manufacture | Produce fibreboard on a double backer during paper changes | 3 | 20 | C |
| 21620 | Fibreboard Manufacture | Correct faults in a single face web for fibreboard manufacture | 4 | 15 | C |
| **27813** | **Fibreboard Packaging Production** | **Produce fault free board on a corrugator for fibreboard packaging** | **3** | **20** | |
| 3779 | Fibreboard Manufacture | Control machine directional up and down warp over extended periods during fibreboard production | 4 | 10 | C |
| 3786 | Fibreboard Manufacture | Control cross directional up and down warp over extended periods for fibreboard manufacture | 4 | 20 | C |
| 21621 | Fibreboard Manufacture | Control all MD and CD warp during paper changes for fibreboard manufacture | 4 | 10 | C |
| **27811** | **Fibreboard Packaging Production** | **Control warp during production for fibreboard packaging** | **4** | **25** | |
| 3783 | Fibreboard Manufacture | Produce dual arch single face web for fibreboard manufacture | 4 | 4 | C |
| **27807** | **Fibreboard Packaging Production** | **Produce specialty board for fibreboard packaging** | **4** | **5** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 10103 | Corrugated Case Converting | Demonstrate knowledge of a print station in the corrugated packaging industry | 2 | 5 | C |
| 10104 | Corrugated Case Converting | Demonstrate knowledge of inks and ink properties in the corrugated packaging industry | 2 | 5 | C |
| 10111 | Corrugated Case Converting | Demonstrate knowledge of printing faults in the corrugated packaging industry | 3 | 12 | C |
| **27781** | **Fibreboard Packaging Production** | **Demonstrate knowledge of the requirements of a print station and identify printing faults for fibreboard packaging** | **2** | **10** | |
| 10105 | Corrugated Case Converting | Perform printing pre-run duties in the corrugated packaging industry | 2 | 10 | C |
| 10106 | Corrugated Case Converting | Make ready a print station for a production run in the corrugated packaging industry | 3 | 32 | C |
| 10107 | Corrugated Case Converting | Produce one colour printed board in the corrugated packaging industry | 3 | 12 | C |
| **27782** | **Fibreboard Packaging Production** | **Produce single colour printed board for fibreboard packaging** | **3** | **25** | |
| 10108 | Corrugated Case Converting | Produce two colour printed board in the corrugated packaging industry | 3 | 18 | C |
| 10109 | Corrugated Case Converting | Produce three or more colour printed board in the corrugated packaging industry | 4 | 25 | C |
| **27783** | **Fibreboard Packaging Production** | **Produce multi colour printed board for fibreboard packaging** | **3** | **25** | |
| 10110 | Corrugated Case Converting | Produce three or four colour single pass process work in the corrugated packaging industry | 5 | 30 | C |
| **27784** | **Fibreboard Packaging Production** | **Produce process colour work for fibreboard packaging** | **4** | **20** | |
| 10112 | Corrugated Case Converting | Demonstrate knowledge of a hopper feeder in the corrugated packaging industry | 2 | 6 | C |
| 10113 | Corrugated Case Converting | Set up and run a hopper feeder for high speed machinery in the corrugated packaging industry | 3 | 15 | C |
| **27785** | **Fibreboard Packaging Production** | **Set up and operate a hopper feeder for fibreboard packaging** | **3** | **10** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 10116 | Corrugated Case Converting | Demonstrate knowledge of stacking machinery for a die cutter in the corrugated packaging industry | 2 | 10 | C |
| 10117 | Corrugated Case Converting | Stack converted product on a pallet or slip sheet in the corrugated packaging industry | 2 | 5 | C |
| 10119 | Corrugated Case Converting | Set up and run stacking machinery for rotary die cut work in the corrugated packaging industry | 3 | 25 | C |
| **27786** | **Fibreboard Packaging Production** | **Stack converted product for fibreboard packaging** | **3** | **15** | |
| 10121 | Corrugated Case Converting | Demonstrate knowledge of rotary die cutting machinery in the corrugated packaging industry | 2 | 5 | C |
| 10124 | Corrugated Case Converting | Demonstrate knowledge of rotary die cutting faults in the corrugated packaging industry | 2 | 10 | C |
| **27787** | **Fibreboard Packaging Production** | **Demonstrate knowledge of rotary die cutting machinery and die cutting faults for fibreboard packaging** | **2** | **5** | |
| 10122 | Corrugated Case Converting | Change a die at a rotary die cutter in the corrugated packaging industry | 2 | 7 | C |
| 10455 | Corrugated Case Converting | Rotate or replace die blankets at a rotary die cutter in the corrugated packaging industry | 2 | 4 | C |
| **27792** | **Fibreboard Packaging Production** | **Change a die and rotate or replace die blankets at a rotary die cutter for fibreboard packaging** | **3** | **5** | |
| 10123 | Corrugated Case Converting | Produce die cut board at a rotary die cutter in the corrugated packaging industry | 3 | 8 | C |
| 10125 | Corrugated Case Converting | Operate a rotary die cutter for repeat work in the corrugated packaging industry | 3 | 15 | C |
| 10126 | Corrugated Case Converting | Operate a rotary die cutter for complex new work in the corrugated packaging industry | 3 | 10 | C |
| **27788** | **Fibreboard Packaging Production** | **Produce die cut board at a rotary die cutter for fibreboard packaging** | **3** | **20** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 10127 | Corrugated Case Converting | Operate a printer rotary die cutter for repeat work in the corrugated packaging industry | 4 | 40 | C |
| 10128 | Corrugated Case Converting | Operate a printer rotary die cutter for complex new work in the corrugated packaging industry | 4 | 12 | C |
| **27789** | **Fibreboard Packaging Production** | **Produce printed and die cut board at a printer rotary die cutter for fibreboard packaging** | **4** | **25** | |
| 10129 | Corrugated Case Converting | Demonstrate knowledge of a clamshell die cutter in the corrugated packaging industry | 2 | 5 | C |
| 10138 | Corrugated Case Converting | Operate a clamshell die cutter in the corrugated packaging industry | 3 | 8 | C |
| **27790** | **Fibreboard Packaging Production** | **Operate a clamshell die cutter for fibreboard packaging** | **3** | **10** | |
| 10130 | Corrugated Case Converting | Demonstrate knowledge of a platen flat bed die cutter in the corrugated packaging industry | 2 | 10 | C |
| 10132 | Corrugated Case Converting | Demonstrate knowledge of flat bed die cutting faults in the corrugated packaging industry | 2 | 10 | C |
| **27791** | **Fibreboard Packaging Production** | **Demonstrate knowledge of flat bed die cutting machinery and die cutting faults for fibreboard packaging** | **2** | **5** | |
| 10133 | Corrugated Case Converting | Make ready for automatic stripping at a flat bed die cutter in the corrugated packaging industry | 3 | 20 | C |
| **27817** | **Fibreboard Packaging Production** | **Set up equipment for automatic stripping at a flat bed die cutter for fibreboard packaging** | **3** | **10** | |
| 10134 | Corrugated Case Converting | Operate a flat bed die cutter for repeat work in the corrugated packaging industry | 3 | 20 | C |
| 10135 | Corrugated Case Converting | Operate a flat bed die cutter for complex new work in the corrugated packaging industry | 4 | 35 | C |
| 21726 | Corrugated Case Converting | Make ready a flat bed die cutter in the corrugated packaging industry | 3 | 25 | C |
| **27793** | **Fibreboard Packaging Production** | **Produce die cut board at a flat bed die cutter for fibreboard packaging** | **3** | **25** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 10136 | Corrugated Case Converting | Operate a printer flat bed die cutter for repeat work in the corrugated packaging industry | 4 | 25 | C |
| 10137 | Corrugated Case Converting | Operate a printer flat bed die cutter for complex new work in the corrugated packaging industry | 4 | 12 | C |
| **27794** | **Fibreboard Packaging Production** | **Produce printed and die cut board at a printer flat bed die cutter for fibreboard packaging** | **4** | **20** | |
| 10139 | Corrugated Case Converting | Demonstrate knowledge of slotting and creasing equipment in the corrugated packaging industry | 2 | 8 | C |
| 10140 | Corrugated Case Converting | Produce slotted and creased board in the corrugated packaging industry | 3 | 20 | C |
| **27795** | **Fibreboard Packaging Production** | **Produce slotted and creased board for fibreboard packaging** | **3** | **15** | |
| 10141 | Corrugated Case Converting | Demonstrate knowledge of automatic folder gluer machinery in the corrugated packaging industry | 2 | 8 | C |
| 10149 | Corrugated Case Converting | Demonstrate knowledge of glues and gluing, and folding faults in the corrugated packaging industry | 2 | 10 | C |
| 10153 | Corrugated Case Converting | Demonstrate knowledge of specialty folder gluer machinery in the corrugated packaging industry | 2 | 10 | C |
| **27806** | **Fibreboard Packaging Production** | **Demonstrate knowledge of folder gluer machinery and folding and gluing faults for fibreboard packaging** | **2** | **5** | |
| 10142 | Corrugated Case Converting | Use squaring and counting equipment in the corrugated packaging industry | 2 | 18 | C |
| **27797** | **Fibreboard Packaging Production** | **Use squaring and counting equipment during a production run for fibreboard packaging** | **2** | **10** | |
| 10154 | Corrugated Case Converting | Use load forming and strapping equipment in the corrugated packaging industry | 3 | 10 | C |
| **27802** | **Fibreboard Packaging Production** | **Use load forming and strapping equipment for fibreboard packaging** | **2** | **5** | |
| 10914 | Carton Converting | Assist finishing machine operator for carton converting | 2 | 12 | C |
| **27819** | **Fibreboard Packaging Production** | **Assist finishing machine operator for fibreboard packaging production** | **2** | **12** | |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 10916 | Carton Converting | Undertake manual stripping for carton converting | 2 | 4 | C |
| **27816** | **Fibreboard Packaging Production** | **Undertake manual stripping for fibreboard packaging** | | | |
| 18246 | Carton Converting | Emboss jobs no less than two up for carton converting | 4 | 8 | C |
| **27815** | **Fibreboard Packaging Production** | **Emboss cartons no less than two up for fibreboard packaging** | **4** | **15** | |
| 21615 | Fibreboard Packaging Production | Demonstrate industry knowledge for the fibreboard packaging industry | 3 | 15 | C |
| 23445 | Carton Converting | Demonstrate industry knowledge for carton Converting | 3 | 15 | C |
| **27821** | **Fibreboard Packaging Production** | **Demonstrate industry knowledge for fibreboard packaging** | **2** | **10** | |
| 21616 | Fibreboard Packaging Production | Demonstrate knowledge of quality and environment principles in the fibreboard packaging industry | 2 | 5 | C |
| **27822** | **Fibreboard Packaging Production** | **Demonstrate knowledge of quality and environment principles for fibreboard packaging** | | | |
| 21617 | Fibreboard Manufacture | Set up, shut down, and wash up a single facer for fibreboard manufacture | 3 | 10 | C |
| 21618 | Fibreboard Manufacture | Set up, shut down, and wash up a double backer and platen section for fibreboard manufacture | 3 | 7 | C |
| **27812** | **Fibreboard Packaging Production** | **Set up, shut down, and wash up a corrugator station for fibreboard packaging** | **3** | **10** | |
| 21725 | Corrugated Case Converting | Operate a semi-automatic stitcher in the corrugated packaging industry | 3 | 15 | C |
| **27805** | **Fibreboard Packaging Production** | **Operate a semi-automatic stitcher for fibreboard packaging** | **3** | **10** | |
| 23446 | Fibreboard Packaging Production | Operate a laser cutting machine to make cutting formes for fibreboard packaging production **Set up and operate a laser cutting machine to make cutting formes for fibreboard packaging** | 4 | 20 | B |

| ID | Domain | Title | Level | Credit | Review Category |
|---|---|---|---|---|---|
| 23447 | Carton Converting | Demonstrate knowledge of glues and gluing systems for carton converting | 3 | 10 | C |
| **27796** | **Fibreboard Packaging Production** | **Demonstrate knowledge of glues and gluing styles for fibreboard packaging** | **3** | **10** | |
| 23737 | Fibreboard Packaging Production | Solve problems in fibreboard packaging production | 4 | 25 | C |
| **27820** | **Fibreboard Packaging Production** | **Troubleshoot and rectify faults when undertaking fibreboard packaging production and solve workplace problems** | **4** | **20** | |
| 27632 | Fibreboard Packaging Production | Sort products for fibreboard packaging production | 2 | 4 | B |
| **27824** | **Fibreboard Packaging Production** | **Mount stereos for fibreboard packaging** | **3** | **10** | **New** |
| **27825** | **Fibreboard Packaging Production** | **Demonstrate knowledge of requirements for flexographic stereos for fibreboard packaging** | **2** | **5** | **New** |
| **27826** | **Fibreboard Packaging Production** | **Demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging** | **3** | **5** | **New** |
| **27827** | **Fibreboard Packaging Production** | **Prepare inks and additives for fibreboard packaging production** | **3** | **10** | **New** |
| **27828** | **Fibreboard Packaging Production** | **Demonstrate knowledge of board and case styles for fibreboard packaging** | **2** | **5** | **New** |
| **27829** | **Fibreboard Packaging Production** | **Demonstrate knowledge of paper, board and product consumables for fibreboard packaging** | **2** | **3** | **New** |
| **27830** | **Fibreboard Packaging Production** | **Produce glued cartons on a clamshell erector for fibreboard packaging** | **3** | **15** | **New** |