



## Impact on existing organisations with consent to assess

Current consent for			Consent extended to		
Nature of consent	Classification or ID	Level	Nature of consent	Classification or ID	Level
Subfield	Manufacturing Skills	2	Standards	21501, 21504 -21506, 21511, 21512	3
Domain	Competitive Manufacturing	4+	Domain	Competitive systems and practices	Same

## Detailed list of unit standards – classification, title, level, and credits

All changes are in **bold**.

Key to review category	
<b>A</b>	Dates changed, but no other changes are made - the new version of the standard carries the same ID and a new version number
<b>B</b>	Changes made, but the overall outcome remains the same - the new version of the standard carries the same ID and a new version number
<b>C</b>	Major changes that necessitate the registration of a replacement standard with a new ID
<b>D</b>	Standard will expire and not be replaced

Manufacturing > Manufacturing Skills > Competitive Manufacturing

Manufacturing > Manufacturing Skills > **Competitive Systems and Practices**

ID	Title	Level	Credit	Review Category
18935	Explain principles of TPM used in a competitive manufacturing organisation <b>Explain principles TPM applied in an organisation using competitive systems and practices</b>	3	10	B
21501	Apply competitive manufacturing practices in a competitive manufacturing organisation <b>Apply competitive systems practices in an organisation using competitive systems and practices</b>	2 3	5	B
21502	Sustain process improvements in a competitive manufacturing organisation <b>Sustain process improvements in an organisation using competitive systems and practices</b>	3	3 5	B
21503	Manage the impact of change on own work in a competitive manufacturing organisation <b>Manage the impact of change on own work in an organisation using competitive systems and practices</b>	3	3 5	B
21504	Apply quick changeover procedures in a competitive manufacturing organisation <b>Apply quick changeover procedures in an organisation using competitive systems and practices</b>	2 3	5	B

ID	Title	Level	Credit	Review Category
21505	Apply Just in Time (JIT) procedures in a competitive manufacturing organisation <b>Apply Just in Time (JIT) procedures in an organisation using competitive systems and practices</b>	2 3	5	B
21506	Apply cost factors to work practices in a competitive manufacturing organisation <b>Apply cost factors to work practices in an organisation using competitive systems and practices</b>	2 3	5	B
21507	Interpret product costs in a competitive manufacturing organisation <b>Interpret product costs in an organisation using competitive systems and practices</b>	3	5	B
21508	Apply 5S procedures in a competitive manufacturing organisation <b>Apply 5S procedures in an organisation using competitive systems and practices</b>	3	5	B
21509	Monitor process capability using three or six sigma in a competitive manufacturing organisation <b>Monitor process capability using three or six sigma in an organisation using competitive systems and practices</b>	3	10	B
21510	Complete quality control tests and record results in a competitive manufacturing organisation <b>Complete quality control tests and record results in an organisation using competitive systems and practices</b>	3	5	B
21511	Use planning software systems in a competitive manufacturing organisation <b>Use planning software systems in an organisation using competitive systems and practices</b>	2 3	3	B
21512	Use System Control and Data Acquisition (SCADA) systems in a competitive manufacturing organisation <b>Use System Control and Data Acquisition (SCADA) systems in an organisation using competitive systems and practices</b>	2 3	3	B
21513	Use sustainable energy practices in a competitive manufacturing organisation	3	5	D
21514	Use sustainable environmental practices in a competitive manufacturing organisation	3	5	D
21515	Undertake root cause analysis in a competitive manufacturing organisation <b>Undertake root cause analysis in an organisation using competitive systems and practices</b>	3	5	B

ID	Title	Level	Credit	Review Category
21516	Contribute to a proactive maintenance strategy in a competitive manufacturing organisation <b>Contribute to a proactive maintenance strategy in an organisation using competitive systems and practices</b>	3	5	B
21522	Analyse manual handling processes in a competitive manufacturing organisation <b>Analyse manual handling processes in an organisation using competitive systems and practices</b>	3	5	B
29312	Make improvements using standardised work practices in an organisation using competitive systems and practices	3	5	<b>New</b>
29313	Work within a constrained process in an organisation using competitive systems and practices	3	5	<b>New</b>
29314	Organise products into groups in an organisation using competitive systems and practices	3	5	<b>New</b>