

Field **Manufacturing**

Review of *Upholstery* unit standards

Subfield	Domain	ID
Furniture	Upholstery	2194, 14348, 14349, 14983, 14993, 16238, 20972, 25576, 25577-25587, 25589-25591, 25593-25596, 25765, 25769

Competenz has completed the review of the unit standards listed above.

Date new versions published

November 2020

Planned review date

December 2024

Summary

Competenz has reviewed these units as part of the scheduled five-yearly review.

This review was conducted in consultation with Sector Advisory Groups and Technical Advisory Groups, consisting of industry experts, stakeholders and those holding the consent to assess.

Any amendments and updates to these units were discussed at meetings that were held in the first quarter of 2020.

Results of these meetings were communicated via email to review participants, offering a further opportunity to provide feedback.

Main changes

- Guidance Information, Outcomes and Performance Criteria were updated to reflect current practices.
- Minor changes to wording were made in some unit standards to improve accuracy and clarity.
- The requirement of pre-start checks was added to unit standards 16238, 25584 and 25591.
- The level of unit standards 25580, 25583, 25585 and 25590 were amended to better reflect the knowledge and skill level required to achieve these units.
- The credit values of unit standards 14493, 25577, 25578, 25585, and 25590 were amended to better reflect the time required to achieve these units.
- Titles of some unit standards were amended to align with updated outcome and performance criteria wording.
- Unit standards 25581, 25582, 25587, 25596, and 25769 were recommended for expiry, with no objections.
- A last date of assessment of December 2023 was designated for earlier versions of unit standards 14349, 14993, 16238, and 20972.

Category D unit standards will expire at the end of December 2023

Impact on existing organisations with consent to assess

Current consent for			Consent extended to		
Nature of consent	Classification or ID	Level	Nature of consent	Classification or ID	Level
Subfield	Furniture	3	Standard	25580	4
			Standard	25585	4
Domain	Upholstery	2	Standard	25580	4

Current consent for			Consent extended to		
Nature of consent	Classification or ID	Level	Nature of consent	Classification or ID	Level
Domain	Upholstery	3	Standard	25580	4
			Standard	25585	4

Detailed list of unit standards – classification, title, level, and credits

All changes are in **bold**.

Key to review category	
A	Dates changed, but no other changes are made - the new version of the standard carries the same ID and a new version number
B	Changes made, but the overall outcome remains the same - the new version of the standard carries the same ID and a new version number
C	Major changes that necessitate the registration of a replacement standard with a new ID
D	Standard will expire and not be replaced

Manufacturing > Furniture > Upholstery

ID	Title	Level	Credit	Review Category
2194	Carry out deep buttoning on upholstery covers	4	10	B
14348	Mark out and cut single-lay plain upholstery fabric	2	6	B
14349	Match, mark out, and cut single-lay patterned upholstery fabric	3	8	B
14983	Hand fill cushions in upholstery	2	3	B
14993	Remove fabric coverings from upholstered lounge chairs in preparation for recovering Remove fabric coverings from upholstered furniture in preparation for recovering	2	3 6	B
16238	Prepare and operate an industrial overlocker to sew upholstery covers Prepare and operate an overlocker to sew upholstery covers	3	6	B
20972	Prepare a lounge chair frame and attach webbing and padding Prepare a furniture frame and attach webbing and padding	3	8	B
25576	Make and fit buttons for upholstery	3	3	B
25577	Fit trim to upholstery	3	4 6	B
25578	Mark out and cut multiple-lay plain, non-piled upholstery fabric Mark out and manually cut multiple-lay upholstery fabric	3	6 8	B
25579	Match, mark out, and cut multiple-lay patterned upholstery fabric Match, mark out, and manually cut multiple-lay patterned upholstery fabric	4	8	B
25580	Fit pre-sewn, straight-edged upholstery covers Fit pre-sewn upholstery covers	2 4	6	B
25581	Fit non-sewn upholstery covers to chair frames	2	6	D
25582	Fit pre-sewn, shaped upholstery covers to lounge chairs or settees	3	6	D

ID	Title	Level	Credit	Review Category
25583	Fit non-sewn, shaped upholstery covers to lounge chairs or settees Fit non-sewn, shaped upholstery covers	4 3	6	B
25584	Operate a walking foot sewing machine to sew upholstery covers Operate a sewing machine to sew upholstery covers	2	10	B
25585	Insert zips, top stitch, and sew tucks and darts, on plain or patterned, shaped cushions or shaped upholstery covers Insert zips, top stitch, and sew tucks and darts, on curved cushions or curved upholstery covers	3 4	8 6	B
25586	Sew box-piped cushion covers for upholstery Sew piped cushion covers for upholstery	3	8	B
25587	Sew upholstery covers with gathering	3	4	D
25589	Sew striped fabric, box-piped cushion covers for upholstery Sew patterned fabric, piped cushion covers for upholstery	4	4	B
25590	Insert zips, top stitch, and sew tucks and darts, on heavy pile fabric or leather, upholstery covers Insert zips, top stitch, and sew gathering, tucks and darts, in heavy pile fabric or leather upholstery covers	4 3	4 6	B
25591	Set and operate a wheel cutter to cut fabric for upholstery	3	2	B
25593	Demonstrate knowledge of chair frame construction	2	2	B
25594	Hand build upholstery suspension systems Hand build upholstery suspension systems using zigzag and coil springs	4	10	B
25595	Develop a sewing plan for an armchair or settee upholstery cover Develop a sewing plan for an upholstery cover	3	4	B
25596	Sew twin needle detailing on upholstery covers	3	4	D
25765	Carry out non-show wood furniture frame repairs for upholstery Demonstrate and apply knowledge of non-show wood furniture frame repairs for upholstery	3	4	B
25769	Match, mark out, and cut multiple-lay piled upholstery fabric	4	8	D