

**Field      Manufacturing**

**Expiry of *Fibreboard Packaging Production* unit standards**

<b>Subfield</b>	<b>Domain</b>	<b>ID</b>
Fibreboard Packaging	Fibreboard Packaging Production	25738-25745, 25845, 27797, 27808, 27809, 27815, 27819, 27824, 27825, 27827

Competenz has reviewed the unit standards listed above.

**Date new versions published**

**September 2021**

**Summary**

Unit standards that had no usage since 2012 were identified. On the advice of industry, assessors, and trainers, a recommendation was made by Competenz to expire these standards that would not be used in future with immediate effect.

**Main changes**

- Unit standards were expired due no usage in the past and no anticipated usage in the future.

**Category D unit standards will expire at the end of December 2021**

**Detailed list of unit standards – classification, title, level, and credits**

<b>Key to review category</b>	
<b>A</b>	Dates changed, but no other changes are made - the new version of the standard carries the same ID and a new version number
<b>B</b>	Changes made, but the overall outcome remains the same - the new version of the standard carries the same ID and a new version number
<b>C</b>	Major changes that necessitate the registration of a replacement standard with a new ID
<b>D</b>	Standard will expire and not be replaced

Manufacturing > Fibreboard Packaging > Fibreboard Packaging Production

<b>ID</b>	<b>Title</b>	<b>Level</b>	<b>Credit</b>	<b>Review Category</b>
25738	Demonstrate industry knowledge of paper bag and sack converting	3	15	D
25739	Demonstrate knowledge of, and handle and store materials for paper bag and sack converting	3	8	D
25740	Undertake pre set-up on a tubing machine for paper bag and sack converting	3	10	D
25741	Set up a tubing machine for paper bag and sack converting	3	10	D
25742	Run a tubing machine for paper bag and sack converting	4	20	D
25743	Clean up a tubing or bottoming machine for paper bag and sack converting	3	5	D
25744	Set up a bottoming machine for paper bag and sack converting	3	10	D
25745	Run a bottoming machine for paper bag and sack converting	4	20	D
25845	Solve problems in paper bag and sack converting using a problem solving approach	4	25	D

27797	Use squaring and counting equipment during a production run for fibreboard packaging	2	10	D
27808	Make ready and operate a window patching machine for fibreboard packaging	3	20	D
27809	Make ready and operate tray forming machinery for fibreboard packaging	3	20	D
27815	Emboss cartons no less than two up for fibreboard packaging	4	15	D
27819	Assist finishing machine operator for fibreboard packaging production	2	12	D
27824	Mount stereos for fibreboard packaging	3	10	D
27825	Demonstrate knowledge of requirements for flexographic stereos for fibreboard packaging	2	5	D
27827	Prepare inks and additives for fibreboard packaging production	3	10	D