

Operate a pile (stack) turner for print production

Level 2

Credits 5

Purpose People credited with this unit standard are able to: follow safety requirements for the machinery being operated; check documentation and run pile (stack) turner ensuring that safety operating procedures are followed; finish jobs; and carry out maintenance on the pile (stack) turner.

Subfield Printing

Domain Printing Production

Status Registered

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Entry information Prerequisite: Unit 340, *Demonstrate knowledge of safe working practices in the print industry*, or demonstrate equivalent knowledge and skills.

Accreditation Evaluation of documentation by NZQA and industry.

Standard setting body (SSB) Competenz

Accreditation and Moderation Action Plan (AMAP) reference 0005

This AMAP can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Special notes

- 1 All workplace practices must meet any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, and workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992, Resource Management Act 1991, and their subsequent amendments.
- 2 Definition
workplace practices refer to the documented procedures for the machine and/or workplace.

Elements and performance criteria

Element 1

Follow safety requirements for the machinery being operated in accordance with workplace practices.

Performance criteria

- 1.1 Machine start-up, shutdown, and emergency procedures in the workplace are explained and followed.
- 1.2 Risk awareness and hazard control measures, as circulated by the company, are described.
- 1.3 Potential and actual hazards in the workplace are identified and reported.

Element 2

Check documentation, and run pile (stack) turner in accordance with workplace practices ensuring that safety operating procedures are followed.

Performance criteria

- 2.1 Job documentation is checked to ensure that all specifications for the process being undertaken are complete, and any discrepancies are reported.
- 2.2 Control panel is positioned to avoid damage when operating machine.
- 2.3 Checks are made to ensure that personnel are clear of machine prior to, and during, operation.
- 2.4 Piles (stacks) are turned.
- 2.5 Jobs are labelled to meet job requirements and prepared for forwarding to the next process.

Element 3

Finish jobs in accordance with workplace practices.

Performance criteria

- 3.1 Job documentation is completed.
- 3.2 Machine and surrounding area are cleaned.
- 3.3 Waste control procedures are followed.

Range recyclable waste, non-recyclable waste, security waste.

Element 4

Carry out maintenance on the pile (stack) turner in accordance with workplace practices.

Performance criteria

- 4.1 Pile (stack) turner is inspected, adjusted, and maintained to ensure efficient operation.
- 4.2 Adjustments and/or maintenance unable to be carried out are reported.

Please note

Providers must be accredited by NZQA, or an inter-institutional body with delegated authority for quality assurance, before they can report credits from assessment against unit standards or deliver courses of study leading to that assessment.

Industry Training Organisations must be accredited by NZQA before they can register credits from assessment against unit standards.

Accredited providers and Industry Training Organisations assessing against unit standards must engage with the moderation system that applies to those standards.

Accreditation requirements and an outline of the moderation system that applies to this standard are outlined in the Accreditation and Moderation Action Plan (AMAP). The AMAP also includes useful information about special requirements for organisations wishing to develop education and training programmes, such as minimum qualifications for tutors and assessors, and special resource requirements.

Comments on this unit standard

Please contact Competenz info@competenz.org.nz if you wish to suggest changes to the content of this unit standard.