

Title	Operate a pile (stack) turner for print production		
Level	2	Credits	5

Purpose	People credited with this unit standard are able to: follow safety requirements for the machinery being operated; check documentation and run pile (stack) turner ensuring that safety operating procedures are followed; finish jobs; and carry out maintenance on the pile (stack) turner.
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Classification	Printing > Printing Production
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Available grade	Achieved
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Prerequisites	Unit 340, <i>Demonstrate knowledge of safe working practices in the print industry</i> , or demonstrate equivalent knowledge and skills.
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Guidance Information

- 1 All workplace practices must meet any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, and workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992, Resource Management Act 1991, and their subsequent amendments.
- 2 Definition
Workplace practices refer to the documented procedures for the machine and/or workplace.

Outcomes and performance criteria

Outcome 1

Follow safety requirements for the machinery being operated in accordance with workplace practices.

Performance criteria

- 1.1 Machine start-up, shutdown, and emergency procedures in the workplace are explained and followed.
- 1.2 Risk awareness and hazard control measures, as circulated by the company, are described.

- 1.3 Potential and actual hazards in the workplace are identified and reported.

Outcome 2

Check documentation, and run pile (stack) turner in accordance with workplace practices ensuring that safety operating procedures are followed.

Performance criteria

- 2.1 Job documentation is checked to ensure that all specifications for the process being undertaken are complete, and any discrepancies are reported.
- 2.2 Control panel is positioned to avoid damage when operating machine.
- 2.3 Checks are made to ensure that personnel are clear of machine prior to, and during, operation.
- 2.4 Piles (stacks) are turned.
- 2.5 Jobs are labelled to meet job requirements and prepared for forwarding to the next process.

Outcome 3

Finish jobs in accordance with workplace practices.

Performance criteria

- 3.1 Job documentation is completed.
- 3.2 Machine and surrounding area are cleaned.
- 3.3 Waste control procedures are followed.
- Range recyclable waste, non-recyclable waste, security waste.

Outcome 4

Carry out maintenance on the pile (stack) turner in accordance with workplace practices.

Performance criteria

- 4.1 Pile (stack) turner is inspected, adjusted, and maintained to ensure efficient operation.
- 4.2 Adjustments and/or maintenance unable to be carried out are reported.

This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	21 August 1997	31 December 2025
Review	2	28 February 2001	31 December 2025
Review	3	18 December 2006	31 December 2025
Review	4	21 August 2009	31 December 2027
Review	5	30 March 2023	31 December 2027
Rollover	6	27 February 2025	31 December 2027

Consent and Moderation Requirements (CMR) reference

0005

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.