Title	Repair damaged product in the industrial textile fabrication industry		
Level	3	Credits	6

Purpose	People credited with this unit standard are able to prepare to repair, and repair, a damaged product in the industrial textile fabrication industry.
Classification	Industrial Textile Fabrication > Industrial Textile Fabrication Core Skills

Available grade	Achieved	78,
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Guidance Information

- Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable manufacturer's information, company requirements, industry guidelines and legislative requirements. This includes the knowledge and use of suitable tools and equipment.
- 2 Legislation, regulations and/or industry standards relevant to this unit standard include but are not limited to the Health and Safety at Work Act 2015; and any subsequent amendments and replacements.
- 3 Definitions
 - Company requirements refers to instructions to staff on policy and procedures that are available in the workplace. These requirements may include company policies and procedures, work instructions, product quality specifications and legislative requirements.
 - Industry guidelines refers to those practices and procedures commonly used as standard procedures to produce items of acceptable merchantable quality in the industrial textile fabrication industry such as related textbook descriptors.

 Manufacturer's information may include technical information for a machine or product detailing operation; installation and servicing procedures; manufacturer instructions; technical terms and descriptions; and detailed illustrations.
- It is recommended that people seeking credit for this unit standard first hold credit for Unit 23490, Set up and maintain a sewing machine in the industrial textile fabrication industry; and Unit 23495, Demonstrate knowledge of materials used in the industrial textile fabrication industry.

Outcomes and performance criteria

Outcome 1

Prepare to repair a damaged product in the industrial textile fabrication industry.

Performance criteria

- 1.1 Sections of product requiring repair are identified.
- 1.2 Damaged sections are assessed as repairable.
- 1.3 Repair to be undertaken is recorded.
- 1.4 Type of material of damaged part is identified.
- 1.5 Material is selected to make the repair.

Outcome 2

Repair a damaged product in the industrial textile fabrication industry.

Performance criteria

2.1 Method for making repair is determined.

Range may include – replace damaged panel, darn, patch, hot weld, sew,

adhesive;

evidence of three different methods of repair are required.

- 2.2 Product is repaired.
- 2.3 Repair is checked for quality and function.

Replacement information	This unit standard was replaced by skill standard 40028.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	3 August 1995	31 December 2020
Revision	2	16 September 1997	31 December 2020
Revision	3	4 November 1997	31 December 2020
Revision	4	28 May 1998	31 December 2020
Review	5	17 August 1999	31 December 2020
Review	6	26 March 2007	31 December 2020
Rollover	7	27 January 2015	31 December 2020
Review	8	28 February 2019	31 December 2026
Review	9	30 May 2024	31 December 2026

Consent and Moderation Requirements (CMR) reference	0014

This CMR can be accessed at http://www.nzqa.govt.nz/framework/search/index.do.