

Web up a reel-fed printing press

Level 2

Credits 3

Purpose People credited with this unit standard are able to web up a reel-fed printing press.

Subfield Printing

Domain Printing - Reel-Fed

Status Registered

Status date 18 June 2010

Date version published 18 June 2010

Planned review date 31 December 2015

Entry information Prerequisite: Unit 340, *Demonstrate knowledge of safe working practices in the print industry*, or demonstrate equivalent knowledge and skills.

Recommended: Unit 16522, *Load and prepare substrates for reel-fed printing*, or demonstrate equivalent knowledge and skills.

Replacement information This unit standard replaced unit standard 2261.

Accreditation Evaluation of documentation by NZQA and industry.

Standard setting body (SSB) Competenz

Accreditation and Moderation Action Plan (AMAP) reference 0005

This AMAP can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Special notes

- 1 All workplace practices must meet any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992, and its subsequent amendments.
- 2 All evidence presented for this unit standard must be in accordance with workplace practices.

3 Definitions

job documentation refers to the documentation that is used in the workplace that contains the instructions and requirements for a particular production job. This may include but is not limited to workplace orders, production orders, workplace specifications, samples, lay cards;

job requirements refer to specific requirements for the job at hand. These requirements may or may not be covered in the job documentation and may include special instructions, quality requirements expected by the customer, and/or production standards as set down by the workplace;

workplace practices refer to the documented procedures for the machine and/or workplace.

Elements and performance criteria

Element 1

Web up a reel-fed printing press.

Performance criteria

- 1.1 Web break detecting systems on the press being operated are described in terms of their functions.
- 1.2 Web break detectors are positioned to suit the width of the web.
- 1.3 Press is webbed up to suit the job requirements.
- 1.4 Web guides and sensors on the press being operated are described in terms of their functions.

Range web guides – reel positioning, offset pivot guides, camber roller systems;
 sensors – air, photoelectric, sonic.
- 1.5 Web guides and sensors are set to ensure web position and any faults are rectified.

Please note

Providers must be accredited by NZQA, or an inter-institutional body with delegated authority for quality assurance, before they can report credits from assessment against unit standards or deliver courses of study leading to that assessment.

Industry Training Organisations must be accredited by NZQA before they can register credits from assessment against unit standards.

Accredited providers and Industry Training Organisations assessing against unit standards must engage with the moderation system that applies to those standards.

Accreditation requirements and an outline of the moderation system that applies to this standard are outlined in the Accreditation and Moderation Action Plan (AMAP). The AMAP also includes useful information about special requirements for organisations wishing to develop education and training programmes, such as minimum qualifications for tutors and assessors, and special resource requirements.

Comments on this unit standard

Please contact [Competenz info@competenz.org.nz](mailto:Competenz_info@competenz.org.nz) if you wish to suggest changes to the content of this unit standard.