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| Title | Changeover a wrapping system for tissue products | | |
| Level | 3 | Credits | 7 |

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| Purpose | People credited with this unit standard are able to: demonstrate knowledge of the changeover of a wrapping system for tissue products; and changeover a wrapping system. |
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| Classification | Wood Fibre Manufacturing > Tissue Converting |
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| Available grade | Achieved |
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Guidance Information

1 Legislation and references

Legislation, regulations and/or industry standards relevant to this unit standard include but are not limited to the:

- Health and Safety at Work Act 2015
- Resource Management Act 1991.

Any new, amended or replacement Acts, regulations, standards, codes of practice, guidelines, or authority requirements or conditions affecting this unit standard will take precedence for assessment purposes, pending review of this unit standard.

2 Definitions

Changeover refers to the replacement of parts, and adjustment of: the position of components; system pressures; tensions; and function timing.

Tissue products refer to bathroom tissue, towel, napkins, and facial tissue.

Worksite policies and procedures refer to documented policies and to documented or other directions provided to staff. These include but are not limited to – ways of managing health and safety, environmental considerations, quality, and production, and must conform to legislation. Examples include – standard operating procedures, company health and safety plans, on-site briefings, and supervisor's instructions.

3 Assessment information

Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable service information, worksite policies and procedures and legislative requirements. This includes the knowledge and use of worksite specific equipment, procedures, and practices. This unit standard may be assessed in the workplace using naturally occurring evidence or in a simulated environment that demands performance equivalent to that required in the workplace. All activities and evidence must be in accordance with worksite policies and procedures.

This unit standard does not include the loading and thread up of raw materials.

Outcomes and performance criteria

Outcome 1

Demonstrate knowledge of the changeover of a wrapping system for tissue products.

Performance criteria

- 1.1 The operational capabilities of a wrapper are described.
- 1.2 The purpose of operating components of a wrapping system are explained.
- Range operating components may include but are not limited to – roll infeed, unwind stand, poly feed, shear blade, folding box, overhead flights, heater bar, discharge, control panels, conveyors, sensors, diverter, infeed conveyer.
- 1.3 Hazards associated with a wrapping system and the role of relevant protective equipment and safety features are explained.
- Range hazards may include but are not limited to – in running nips, moving parts, automated processes, sharp edges, hot materials and machine parts, chemicals, noise, compressed air. evidence of a minimum of five is required, safety features may include but are not limited to – energy isolation procedures, emergency stops, guards.
- 1.4 The consequences of non-conformance with worksite policies and procedures are explained.

Outcome 2

Changeover a wrapping system.

Performance criteria

- 2.1 Safe work practices associated with changing over a wrapping system are demonstrated.
- Range practices may include but are not limited to – energy isolation procedures, lock outs, emergency stops, machine guarding, wearing of appropriate safety equipment.
- 2.2 The wrapping system is changed over.
- Range the changeover may include but is not limited to – diverters, conveyors, roll infeed, poly infeed, throat clearances, underfold, tuckers, folding box discharge, overhead flights, gearing, electronic sensors.

- 2.3 Productivity and quality is maintained by monitoring performance and adjustment of control parameters.
- 2.4 Preventative maintenance associated with changeover is carried out.
- 2.5 Wear or damage of plant components is identified through inspection and corrective action is taken.
- 2.6 Tools and removed components are stored.
- 2.7 The wrapping system and work area are cleaned and prepared for next use.
- 2.8 Waste is minimised and recycled.

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| Planned review date | 31 December 2028 |
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Status information and last date for assessment for superseded versions

| Process | Version | Date | Last Date for Assessment |
|-----------------------|---------|------------------|--------------------------|
| Registration | 1 | 29 June 1999 | 31 December 2012 |
| Revision | 2 | 20 August 2002 | 31 December 2012 |
| Review | 3 | 23 November 2003 | 31 December 2012 |
| Rollover and Revision | 4 | 26 January 2007 | 31 December 2012 |
| Review | 5 | 21 July 2011 | 31 December 2025 |
| Review | 6 | 29 June 2023 | N/A |

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| Consent and Moderation Requirements (CMR) reference | 0013 |
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Hanga-Aro-Rau Manufacturing, Engineering and Logistics Workforce Development Council qualifications@hangaarorau.nz if you wish to suggest changes to the content of this unit standard.