

Title	Operate a diaper bagging system		
Level	2	Credits	4

Purpose	<p>People credited with this unit standard are able to: explain the fundamentals of the operation of a diaper bagging system; operate a diaper bagging system; and monitor and control the performance of a diaper bagging system.</p> <p>This unit standard does not include loading and thread up of raw materials or the changeover of a diaper bagging system.</p>
----------------	--

Classification	Wood Fibre Manufacturing > Tissue Converting
-----------------------	--

Available grade	Achieved
------------------------	----------

Guidance Information

- 1 This unit standard is intended for work-based assessment. While all performance criteria must be met, some range statements within this unit standard are indicative and dependent on enterprise and worksite specific equipment, procedures, and practices.
- 2 The following apply to the performance of all outcomes of this unit standard.
 - a. All work practices must meet recognised codes of practice and documented worksite health and safety and environmental procedures (where these exceed code) for personal, product and worksite health and safety, and must meet the obligations required under current legislation, including the Health and Safety in Employment Act 1992, the Resource Management Act 1991, and their subsequent amendments.
 - b. All work practices must meet documented worksite quality management procedures. This includes the recording (by electronic or non-electronic means) of activities, events, and decisions.
 - c. All communications made in relation to this unit standard must be made in accordance with worksite procedures for content, recipient, timing and method.
- 3 **Definition**
Worksite policies and procedures refer to documented policies and to documented or other directions provided to staff. These include, but are not limited to, ways of managing health and safety, environmental considerations, quality, and production, and must conform to legislation. Examples include standard operating procedures, company health and safety plans, on-site briefings, and supervisor's instructions.

Outcomes and performance criteria

Outcome 1

Explain the fundamentals of the operation of a diaper bagging system.

Performance criteria

- 1.1 The operational capabilities of a diaper bagging system are described in accordance with worksite policies and procedures.
- 1.2 Operating components of a diaper bagging system are identified, and their purpose is explained in accordance with worksite policies and procedures.
- 1.3 Hazards associated with a diaper bagging system are identified and the role of protective equipment and safety features is explained in accordance with worksite policies and procedures.
- Range safety features may include but are not limited to – energy isolation procedures, lockouts, emergency stops, guards.
hazards may include but are not limited to – in running nips, moving parts, automated processes, sharp edges, hot machine parts, chemicals, noise, compressed air.
- 1.4 The consequences of non-conformance with worksite operating procedures are described in accordance with worksite policies and procedures.

Outcome 2

Operate a diaper bagging system.

Performance criteria

- 2.1 Safe work practices are demonstrated in accordance with worksite policies and procedures and legal requirements.
- Range practices may include but are not limited to – energy isolation procedures, lock outs, emergency stops, machine guarding, wearing of appropriate safety equipment.
- 2.2 Incoming products to be bagged are assessed against specification and action is taken on non-conforming products in accordance with worksite policies and procedures.
- 2.3 Diaper bagging system is started up, operated, stopped and shut down in accordance with worksite policies and procedures.
- 2.4 Setting and/or adjustment of system enables product quality to be achieved in accordance with worksite policies and procedures.

2.5 Equipment faults and malfunctions and damaged or worn plant are reported in accordance with worksite policies and procedures.

Range equipment faults may be mechanical, electrical, hydraulic, or pneumatic.

2.6 Lubrication of the diaper bagging system is maintained in accordance with worksite policies and procedures.

2.7 The diaper bagging system and work area are cleaned and prepared for next shift in accordance with worksite policies and procedures.

Outcome 3

Monitor and control the performance of a diaper bagging system.

Performance criteria

3.1 Monitoring of performance, and adjustment of control parameters, enables productivity and quality to be maintained in accordance with worksite policies and procedures.

3.2 Waste is minimised in accordance with worksite policies and procedures.

3.3 Rejection of out of specification product is carried out in accordance with worksite policies and procedures.

This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	29 June 1999	31 December 2012
Revision	2	20 August 2002	31 December 2012
Review	3	23 November 2003	31 December 2012
Rollover and Revision	4	26 January 2007	31 December 2012
Review	5	21 July 2011	31 December 2024
Review	6	29 June 2023	31 December 2024

Consent and Moderation Requirements (CMR) reference

0173

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.