

<b>Title</b>	<b>Pack and quality check tissue products</b>		
<b>Level</b>	<b>2</b>	<b>Credits</b>	<b>2</b>

<b>Purpose</b>	People credited with this unit standard are able to: explain the fundamentals of packing tissue products; and pack and quality check tissue products.
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<b>Classification</b>	Wood Fibre Manufacturing > Tissue Converting
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<b>Available grade</b>	Achieved
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### Guidance Information

- 1 This unit standard is intended for work-based assessment. While all performance criteria must be met, some range statements within this unit standard are indicative and dependent on enterprise and worksite specific equipment, procedures, and practices.
- 2 The following apply to the performance of all outcomes of this unit standard.
  - a. All work practices must meet recognised codes of practice and documented worksite health and safety and environmental procedures (where these exceed code) for personal, product and worksite health and safety, and must meet the obligations required under current legislation, including the Health and Safety in Employment Act 1992, the Resource Management Act 1991, and their subsequent amendments.
  - b. All work practices must meet documented worksite quality management procedures. This includes the recording (by electronic or non-electronic means) of activities, events, and decisions.
  - c. All communications made in relation to this unit standard must be made in accordance with worksite procedures for content, recipient, timing and method.
- 3 **Definitions**  
*Tissue products* refer to bathroom tissue, towel, napkins, and facial tissue.  
*Worksite policies and procedures* refer to documented policies and to documented or other directions provided to staff. These include, but are not limited to, ways of managing health and safety, environmental considerations, quality, and production, and must conform to legislation. Examples include standard operating procedures, company health and safety plans, on-site briefings, and supervisor's instructions.

### Outcomes and performance criteria

#### Outcome 1

Explain the fundamentals of packing tissue products.

**Performance criteria**

- 1.1 The packing operation is described in accordance with worksite policies and procedures.
- Range quality assurance, packing orientation.
- 1.2 Hazards associated with packing are identified and the role of protective equipment and safety features is explained in accordance with worksite policies and procedures.
- Range safety features may include but are not limited to – energy isolation procedures, lockouts, emergency stops, guards.  
hazards may include but are not limited to – in running nips, moving parts, automated processes, sharp edges, hot machine parts, noise, mobile plant, compressed air.
- 1.3 The consequences of non-conformance with worksite operating procedures are described in accordance with worksite policies and procedures.

**Outcome 2**

Pack and quality check tissue products.

**Performance criteria**

- 2.1 Safe work practices are demonstrated in accordance with worksite policies and procedures and legal requirements.
- Range practices may include but are not limited to – energy isolation procedures, lock outs, emergency stops, machine guarding, wearing of appropriate safety equipment.
- 2.2 Packing procedures are followed in accordance with worksite policies and procedures.
- 2.3 Packing speed keeps pace with associated machinery output.
- 2.4 Machine and work area are cleaned in accordance with worksite policies and procedures.
- 2.5 Procedures for clearing jam-ups are followed in accordance with worksite policies and procedures.
- 2.6 Product quality checks are carried out in accordance with worksite policies and procedures.
- 2.7 Rejection of out of specification product is carried out in accordance with worksite policies and procedures.
- 2.8 Waste is minimised in accordance with worksite policies and procedures.

**This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.**

#### Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	29 June 1999	31 December 2012
Review	2	23 November 2003	31 December 2012
Rollover and Revision	3	26 January 2007	31 December 2012
Review	4	21 July 2011	31 December 2024
Review	5	29 June 2023	31 December 2024

<b>Consent and Moderation Requirements (CMR) reference</b>	0173
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.