| Title | Demonstrate knowledge of pulp, and paper products produced in New Zealand pulp and paper making industries |         |   |
|-------|--|---------|---|
| Level | 3  | Credits | 4 |

| Purpose | People credited with this unit standard are able to demonstrate knowledge of: pulp products produced in the New Zealand pulp making industry, and paper products produced in the New Zealand paper making industry. |
|---------|---|
|---------|---|

| Classification | Wood Fibre Manufacturing > Pulp and Paper Technology |
|----------------|--|
|----------------|--|

| Available grade | Achieved |  |
|-----------------|----------|--|
|-----------------|----------|--|

## **Guidance Information**

## 1 Definition

Worksite documentation refers to organisation policies and procedures that are documented in memo, electronic, or manual format and available in the workplace, and are consistent with manufacturer's requirements. They may include but are not limited to – standard operating procedures, site specific procedures, site safety procedures, equipment operating procedures, quality assurance procedures, product quality specifications, references, approved codes of practice, housekeeping standards, environmental considerations, sustainability, on-site briefings, supervisor's instructions, and procedures to comply with legislative and local body requirements relevant to the pulp and paper industry.

## 2 Assessment information

Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable service information, worksite documentation and legislative requirements. This includes the knowledge and use of suitable tools and equipment.

# Outcomes and performance criteria

## **Outcome 1**

Demonstrate knowledge of pulp products produced in the New Zealand pulp making industry.

## Performance criteria

1.1 Pulp products are identified and their manufacture is described.

Range refiner mechanical, semi-chemical, kraft.

NZQA unit standard 17856 version 4
Page 2 of 3

1.2 Defining characteristics of pulp products are described.

Range refiner mechanical, and semi-chemical pulp characteristics -

freeness, shive level, brightness;

kraft pulp characteristics – brightness, kappa number, shive levels.

1.3 Pulp products are matched with paper products and reasons for the match are explained in terms of paper product performance.

Range refiner mechanical, semi-chemical, kraft.

#### Outcome 2

Demonstrate knowledge of paper products produced in the New Zealand paper making industry.

## Performance criteria

2.1 Paper grades are identified and differences in their manufacture are described.

Range newsprint, packaging, linerboard, tissue, corrugating medium,

cartonboard.

2.2 Paper properties are described and matched with paper products and the match is explained to highlight the importance of the properties to the paper product performance.

Range paper properties – opacity, ink absorption rate, wet strength,

formation, tear, tensile, stretch, softness, water absorbency, curl,

printability, plybond, edge crush;

paper products – newsprint, packaging, linerboard, tissue,

cartonboard, corrugating medium.

| Planned review date | 31 December 2028 |
|---------------------|------------------|
|---------------------|------------------|

Status information and last date for assessment for superseded versions

| Process      | Version | Date             | Last Date for Assessment |
|--------------|---------|------------------|--------------------------|
| Registration | 1       | 30 November 2000 | 31 December 2024         |
| Review       | 2       | 18 December 2006 | 31 December 2024         |
| Review       | 3       | 24 October 2014  | 31 December 2025         |
| Review       | 4       | 30 November 2023 | N/A                      |

| Consent and Moderation Requirements (CMR) reference 0173   |  |
|--|--|
| To the state of th |  |

This CMR can be accessed at http://www.nzqa.govt.nz/framework/search/index.do.

NZQA unit standard 17856 version 4
Page 3 of 3

## Comments on this unit standard

Please contact Hanga-Aro-Rau Manufacturing, Engineering and Logistics Workforce Development Council <u>qualifications@hangaarorau.nz</u> if you wish to suggest changes to the content of this unit standard.