

Title	Describe the procedures for factory trawler fish filleting machine adjustments		
Level	4	Credits	10

Purpose	<p>This unit standard is for people working in a seafood operation.</p> <p>People credited with this unit standard are able to, for a factory trawler fish filleting machine: describe how to adjust the infeed system, the guides; the drives, and spike chains and sliding blocks. They are also able to replace the spike chains and sliding blocks.</p>
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Classification	Seafood > Seafood Vessel Operations
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Available grade	Achieved
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Guidance Information

- 1 All evidence presented in this unit standard must be in accordance with:
 - Workplace procedures;
 - Health and Safety at Work Act 2015;
 - Fisheries Act 1996;
 - Maritime Transport Act 1994; and any subsequent amendments.
- 2 Definition

Workplace procedures refer to the policies and procedures set out in a verbal or written form by the employer or organisation. Procedures must be consistent with current legislative requirements and manufacturer's recommendations or instructions where relevant.

Outcomes and performance criteria

Outcome 1

Describe how to adjust the infeed system of a factory trawler fish filleting machine.

Performance criteria

- 1.1 Describe how to adjust the infeed system, including required tension and clearance adjustments.
- 1.2 Describe how to adjust the transport and conveyor chain.

1.3 Describe how to adjust the guide and knife.

Outcome 2

Describe how to adjust the guides of a factory trawler fish filleting machine.

Range may include but is not limited to – fin erectors, back guides; evidence of two guides is required.

Performance criteria

2.1 Describe how to adjust the guides, including allowance for wear, height and level.

Outcome 3

Describe how to adjust the drives of a factory trawler fish filleting machine.

Range chain drives, belt drives.

Performance criteria

3.1 Describe how to adjust the drives, including allowance for wear.

Outcome 4

Describe how to adjust and replace the spike chains and sliding blocks of a factory trawler fish filleting machine.

Performance criteria

4.1 Describe how to adjust and replace the spike chains and sliding blocks, including allowance for wear.

Planned review date	31 December 2028
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	28 February 2001	31 December 2020
Revision	2	14 January 2004	31 December 2020
Review	3	18 July 2008	N/A
Review	4	27 June 2019	N/A
Rollover	5	29 February 2024	N/A

Consent and Moderation Requirements (CMR) reference	0123
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact the Muka Tangata - People, Food and Fibre Workforce Development Council qualifications@mukatangata.nz if you wish to suggest changes to the content of this unit standard.