

<b>Title</b>	<b>Repair or recondition aircraft gyroscopic instrument system components</b>		
<b>Level</b>	<b>4</b>	<b>Credits</b>	<b>30</b>

<b>Purpose</b>	People credited with this unit standard are able to: prepare to repair or recondition aircraft gyroscopic instrument system components; locate defects in aircraft gyroscopic instrument system components; repair or recondition aircraft gyroscopic instrument system components; test and adjust aircraft gyroscopic instrument system components; and complete the repair or recondition task.
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<b>Classification</b>	Aeronautical Engineering > Avionic Instrument Repair
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<b>Available grade</b>	Achieved
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### Guidance Information

- 1 All tasks must be carried out in accordance with enterprise procedures.
- 2 **Definition**  
*Enterprise procedures* – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.
- 3 The repair or recondition activities referred to in this unit standard are those usually carried out in a specialist bay or workshop on components that have been removed from the aircraft.
- 4 Gyroscopic instrument system components may include air driven and/or electrical, and may include – rate, rate gyros, displacement gyros, directional gyros, vertical gyros, turn and slip indicators, artificial horizons, directional indicators, turn coordinators.

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### Outcomes and performance criteria

#### Outcome 1

Prepare to repair or recondition aircraft gyroscopic instrument system components.

**Performance criteria**

- 1.1 Task is determined by reviewing maintenance documentation and enterprise procedures.
- Range confirm fault, repair, recondition, modify.
- 1.2 Work area is prepared, and resources obtained and checked for serviceability or status.
- Range may include but is not limited to – publications, materials, tools, equipment, safety equipment, environmental conditions established.
- 1.3 Component identity is matched with documentation.
- 1.4 Component is prepared for repair or recondition.
- Range clean, inspect, assess economics of carrying out repair or recondition.
- 1.5 Next task is determined and documented.
- Range locate defects, repair, recondition, test, adjust, complete the task.

**Outcome 2**

Locate defects in aircraft gyroscopic instrument system components.

**Performance criteria**

- 2.1 Defects are located using troubleshooting techniques and inspection procedures appropriate to the defect indications.
- 2.2 Any defects are reported and documented.

**Outcome 3**

Repair or recondition aircraft gyroscopic instrument system components.

**Performance criteria**

- 3.1 Component is disassembled.
- Range clean, label, preserve, segregate, store.
- 3.2 Rectification action is determined and documented.
- 3.3 Parts are procured and verified as authentic and serviceable.
- Range identify, inspect.

3.4 Defects are rectified.

Range repair, replace, modify, adjust.

3.5 Component is assembled.

3.6 Inspections are obtained.

Range independent, duplicate, progressive.

#### **Outcome 4**

Test and adjust aircraft gyroscopic instrument system components.

##### **Performance criteria**

4.1 Component is prepared for testing.

4.2 Component is tested and adjusted.

Range may include but is not limited to – troubleshoot, functionally test, calibrate, adjust, document adjustments and performance.

4.3 Inspections are obtained.

Range independent, duplicate, progressive.

#### **Outcome 5**

Complete the repair or recondition task.

##### **Performance criteria**

5.1 Component is prepared.

Range may include but is not limited to – use, storage, transit, locking, inhibiting, blanking, packing, shelf-life requirement.

5.2 Resources are checked for serviceability and returned to service or storage.

Range may include but is not limited to – tools, equipment, safety equipment, publications.

5.3 Leftover parts and materials are disposed of.

Range may include but is not limited to – serviceable, unserviceable, surplus, waste, scrap, hazardous.

5.4 Documentation is completed.

Range may include but is not limited to – labels, work cards, release notes, logbooks, certification.

5.5 Work area is left in a state that enables the next task to begin.

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<b>Replacement information</b>	This unit standard replaced unit standard 3980.
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<b>Planned review date</b>	31 December 2027
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**Status information and last date for assessment for superseded versions**

Process	Version	Date	Last Date for Assessment
Registration	1	19 May 2006	31 December 2016
Revision	2	21 September 2007	31 December 2016
Review	3	24 October 2014	31 December 2022
Review	4	23 July 2020	N/A
Rollover and Revision	5	27 June 2024	N/A

<b>Consent and Moderation Requirements (CMR) reference</b>	0028
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

**Comments on this unit standard**

Please contact Ringa Hora Services Workforce Development Council [qualifications@ringahora.nz](mailto:qualifications@ringahora.nz) if you wish to suggest changes to the content of this unit standard.