

Title	Overhaul a manual transmission on a light vehicle		
Level	4	Credits	4

Purpose	<p>This unit standard is intended for people in the automotive repair industry.</p> <p>People credited with this unit standard are able to: remove a manual transmission from a light vehicle; and overhaul a manual transmission on a light vehicle.</p>
----------------	---

Classification	Motor Industry > Automotive Transmission Systems
-----------------------	--

Available grade	Achieved
------------------------	----------

Prerequisites	Class 1 driver licence.
----------------------	-------------------------

Guidance Information

- 1 It is recommended that people hold credit for Unit 24317, *Diagnose faults in manual transmissions on light vehicles* before being assessed against this unit standard.
- 2 Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable service information, and company requirements and legislative requirements. This includes the knowledge and use of suitable tools and equipment.
- 3 Performance of the outcomes of this unit standard must comply with the following:
Health and Safety at Work Act 2015;
The Official New Zealand Road Code.
- 4 Any new, amended or replacement Acts, regulations, standards, codes of practice, guidelines, or authority requirements or conditions affecting this unit standard will take precedence for assessment purposes, pending review of this unit standard.
- 5 Definitions
Company requirements refer to instructions to staff on policy and procedures that are available in the workplace. These requirements may include – company policies and procedures, work instructions, product quality specifications and legislative requirements.
Light vehicle refers to classes MA, MB, MC, MD, MD1, MD2 and NA as specified in the Vehicle equipment standards classifications at <https://www.nzta.govt.nz/vehicles/vehicle-types/vehicle-classes-and-standards/vehicle-classes/>.
Manual transmission refers to either an inline transmission or a transaxle unit.

Service information refers to information such as technical information for a vehicle, machine, or product detailing operation; installation and servicing procedures; manufacturer instructions; technical terms and descriptions; and detailed illustrations. *Suitable tools and equipment* refer to industry approved tools and equipment that are recognised within the industry as being the most suited to complete the task in a professional and competent manner with due regard to safe working practices.

- 6 For this unit standard, it is essential that the practical assessment evidence is obtained in the workplace under normal workplace conditions.

Outcomes and performance criteria

Outcome 1

Remove a manual transmission from a light vehicle.

Performance criteria

- 1.1 The results of tests are interpreted in accordance with manufacturer specifications.
- 1.2 Transmission is removed from the vehicle.

Outcome 2

Overhaul a manual transmission on a light vehicle.

Performance criteria

- 2.1 The transmission is cleaned externally to prevent the ingress of dirt and foreign matter during disassembly.
- 2.2 The transmission is disassembled, and signs that could indicate causes of faults are identified and noted.
- 2.3 All transmission components are cleaned and inspected for wear, damage, and blockage of passageways, and any faults are rectified.
- 2.4 The transmission is assembled. Any clearances and preloads are adjusted to comply with manufacturer specifications.
- 2.5 The transmission is replaced on the vehicle, and any further adjustments are carried out.
- 2.6 The vehicle is road tested to ensure the operation of the transmission is in accordance with manufacturer specifications.

Replacement information	This unit standard and unit standard 24317 replaced unit standard 959.
--------------------------------	--

Planned review date	31 December 2025
----------------------------	------------------

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	25 February 2008	31 December 2022
Review	2	27 May 2021	N/A

Consent and Moderation Requirements (CMR) reference	0014
--	------

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact MITO New Zealand Incorporated info@mito.org.nz if you wish to suggest changes to the content of this unit standard.