

Title	Palletise finished masonry product		
Level	2	Credits	2

Purpose	People credited with this unit standard are able to: describe palletising of finished masonry product; palletise finished masonry product; and complete work operations.
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Classification	Concrete > Concrete Product Manufacture
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Available grade	Achieved
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Guidance Information

- 1 Definition
Workplace practice refers to the documented procedures specific to a work site which set out the standard and required practices of that workplace.
- 2 Credit for this unit standard indicates compliance with industry practice. *Industry practice* refers to the ability to demonstrate knowledge and skills that reflect the productivity, uniformity, finish quality, and material economies currently accepted within industry.
- 3 Legislation and publications relevant to this unit standard include:
Health and Safety in Employment Act 1992 and Health and Safety in Employment Regulations 1995;
Resource Management Act;
AS/NZS 4455.1:2008 *Masonry units, pavers, flags and segmental retaining wall units – Masonry units*, available from Standards NZ (<http://www.standards.co.nz>).

Outcomes and performance criteria

Outcome 1

Describe palletising of finished masonry product.

Performance criteria

- 1.1 Description includes details of the palletising process in accordance with workplace practice and equipment.

Range means of delivery to palletising area, the palletising process, post-palletising handling, wrapping, labelling, documentation requirements.

- 1.2 Description includes workplace and NZ standards for quality, the process of quality checking, and actions to be taken in the event of non-compliance with standards of product.
- 1.3 Description includes operation and adjustment of palletising equipment with reference to minimising damage to product.

Outcome 2

Palletise finished masonry product.

Performance criteria

- 2.1 Product is identified and graded before palletising in accordance with workplace and NZ standards for quality, and actions are taken in accordance with workplace practice.
- Range acceptance, rejection, regrade.
- 2.2 Palletising equipment is operated in accordance with workplace practice.
- Range startup, run adjustments, speed.
- 2.3 Any required manual stacking is performed in accordance with workplace practice and job requirements.
- 2.4 Product is wrapped and labelled in accordance with workplace practice.
- 2.5 Documentation relating to palletisation is completed in accordance with workplace practice.

Outcome 3

Complete work operations.

Performance criteria

- 3.1 All operations are safely completed, workplace and equipment are cleaned in accordance with workplace practice and environmental safety requirements, and routine maintenance is carried out in accordance with workplace practice.

This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 November 2009	31 December 2023
Review	2	28 October 2021	31 December 2023

Consent and Moderation Requirements (CMR) reference	0048
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

This unit standard is expiring