

Title	Maintain and service control valves in accordance with industry requirements		
Level	4	Credits	10

Purpose	People credited with this unit standard are able to: maintain and service control valves in accordance with industry requirements.
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Classification	Industrial Measurement and Control > Industrial Measurement and Control - Maintenance
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Available grade	Achieved
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Guidance Information

- 1 This unit standard has been developed for learning and assessment in a workplace environment.
- 2 Can include self actuating valves.
For valve actuators and positioners refer to Unit 2640, *Maintain control valve actuators and positioners*.
- 3 References
ANSI/ISA-75.05.01-2000 (R2005) *Control Valve Terminology*;
Electricity Act 1992;
Electricity (Safety) Regulations 2010;
Health and Safety at Work Act 2015 and associated regulations;
ISSN 0114-0663, *New Zealand Electrical Codes of Practice*, available from Worksafe, <https://worksafe.govt.nz/>;
and all subsequent amendments and replacements.
- 4 Definitions
Industry requirements – includes all asset owner requirements, manufacturers' specifications; and enterprise requirements which cover the documented workplace policies, procedures, specifications, business requirements; and quality management requirements relevant to the workplace in which the assessment is carried out.
Maintain – planned activity during normal operation, to conserve or keep an item or piece of equipment in a state of repair and to ensure that this is done in a sustainable way.
PPE – Personal Protection Equipment – that is appropriate to any job being undertaken and can include overalls, safety glasses, gloves, face masks, safety boots, ear muffs etc.
Service – planned activity during normal operation, that involves, inspection, cleaning, testing, adjusting or making minor repairs to a piece of equipment to ensure that it works properly.

- 5 Recommended skills and knowledge: Unit 2638, *Demonstrate knowledge of control valves, actuators, and positioners.*

Outcomes and performance criteria

Outcome 1

Maintain and service control valves in accordance with industry requirements.

Performance criteria

- 1.1 Locate, interpret, and apply technical information for servicing equipment.
- 1.2 Identify and explain types and causes of control valve damage.
- Range may include but is not limited to – seat damage, stem, damage, gland damage, erosion, corrosion, cavitation, flashing.
- 1.3 Explain and follow safe work procedures.
- Range may include but is not limited to – isolation, chemical (oxygen/oil), pressure, process liquid, process gas, PPE.
- 1.4 Complete servicing of control valves and verify performance to ensure continued operation.
- Range may include but is not limited to – tools, materials, parts, techniques (including testing), specifications; valve types – single seated globe, double seated globe, butterfly, ball, eccentric rotary plug, self-actuating; evidence of two valve types required.
- 1.5 Produce service reports in accordance with industry requirements.

This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	31 October 1995	31 December 2013
Revision	2	30 October 1997	31 December 2013
Revision	3	3 April 2001	31 December 2013
Review	4	22 June 2001	31 December 2013
Review	5	19 May 2008	31 December 2019
Review	6	21 November 2013	31 December 2027
Rollover and Revision	7	28 June 2018	31 December 2027
Review	8	30 January 2025	31 December 2027

Consent and Moderation Requirements (CMR) reference	0003
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.