

Title	Produce components by performing reciprocating cutting operations		
Level	3	Credits	3

Purpose	<p>This unit standard covers production of components to specified surface finish and tolerances using operations such as shaping or slotting.</p> <p>People credited with this unit standard are able to prepare for, and perform reciprocating cutting operations, and measure components.</p>
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Classification	Mechanical Engineering > Engineering Machining and Toolmaking
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Available grade	Achieved
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Guidance Information

1 References

Health and Safety at Work Act 2015;

Fitting and Machining, Culley, R (editor), 2010, 1998, RMIT publications/TAFE publications, Melbourne, ISBN: 9781921426780.

2 Definitions

Specifications – detail that defines an object being made; commonly communicated by annotated and dimensioned drawings; by written description, or by other communication media. External references may also be used to specify objects such as tables or industry standards.

Workplace procedures – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.

Outcomes and performance criteria

Outcome 1

Prepare for reciprocating cutting operations.

Range examples are – flat surfaces, slots and keyways, angles, splines; evidence is required for two operations.

Performance criteria

- 1.1 Machine is lubricated and routine maintenance carried out in accordance with workplace procedures.
- 1.2 Specifications are interpreted to establish job requirements.
- 1.3 Sequence of operations is planned to achieve job requirements efficiently, and verified in accordance with workplace procedures.
- 1.4 Components are marked out as required by specifications.
- 1.5 Accessories and work-holding fixtures are installed to securely hold the work.
- 1.6 Tools are selected for efficient machining, prepared, and mounted securely.
- 1.7 Cutting parameters are selected for efficient machining of the material used.
Range examples of cutting parameters – speeds, feeds, depth of cut.

Outcome 2

Perform reciprocating cutting operations.

Performance criteria

- 2.1 Machine coolant type and flow are adjusted as required by machine and cutting operations.
- 2.2 Components are machined and finished to specifications, without damage to machine and tools.
- 2.3 Machine is cleaned and waste material disposed of in accordance with workplace procedures.

Outcome 3

Measure components.

Performance criteria

- 3.1 Components are measured using instruments matching the required accuracy to confirm that specifications have been achieved.
- 3.2 Measurements are recorded in accordance with workplace procedures.

Planned review date	31 December 2022
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	17 January 1995	31 December 2012
Revision	2	14 April 1997	31 December 2012
Revision	3	13 November 1997	31 December 2012
Revision	4	5 January 1999	31 December 2012
Revision	5	25 September 2001	31 December 2012
Review	6	20 June 2006	31 December 2022
Rollover	7	17 November 2011	31 December 2022
Review	8	14 December 2017	N/A

Consent and Moderation Requirements (CMR) reference

0013

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Competenz qualifications@competenz.org.nz if you wish to suggest changes to the content of this unit standard.