

Title	Produce components by performing engineering turning operations		
Level	3	Credits	15

Purpose	<p>This unit standard is intended for workplace assessment and covers engineering turning operations with a range of tools and accessories to produce components to specified tolerances.</p> <p>People credited with this unit standard are able to prepare for, and perform, turning operations, and verify turning accuracy.</p>
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Classification	Mechanical Engineering > Engineering Machining and Toolmaking
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Available grade	Achieved
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Prerequisites	Unit 29650, <i>Demonstrate knowledge of the safe use of powered equipment in a mechanical engineering or fabrication workshop</i> , or demonstrate equivalent knowledge and skills.
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Guidance Information

1 References

Health and Safety at Work Act 2015.

Accident Compensation Corporation and Department of Labour. *Metal Industry Guidelines for Safe Work*. (Wellington: ACC, 2007). Available from <http://www.acc.co.nz>.

Culley R. (2010) *Fitting and Machining*. Melbourne, Australia, RMIT Publishing. ISBN 9781921426780.

2 Definitions

Specifications – detail that defines an object being made; commonly communicated by annotated and dimensioned drawings; by written description, or by other communication media. External references may also be used to specify objects such as tables or industry standards.

Workplace procedures – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.

3 Related unit standards

This unit standard is one of a set used for assessing turning:

- Unit 29671, *Demonstrate knowledge of machining equipment, tools, and principles* (Level 2); an introductory machining knowledge standard for use across mechanical engineering trades.
- Unit 29673, *Apply good work practices when performing basic mechanical engineering machining operations under supervision* (Level 2); an introductory practical machining standard for use across mechanical engineering trades.
- Unit 30281, *Perform general mechanical engineering machining operations* (Level 3); a progressive general purpose unit standard for use across mechanical engineering trades.
- Unit 2714, *Produce components by performing engineering turning operations* (Level 3); a turning specific unit standard for machinists and toolmakers.
- Unit 2704, *Produce components by performing advanced engineering turning operations* (Level 4); an advanced turning specific unit standard for machinists and toolmakers.

Outcomes and performance criteria

Outcome 1

Prepare for turning operations.

Range shaft turning, live centre, taper turning, boring, drilling, reaming, facing, simple V form single start internal and external thread cutting, grooving, parting off; evidence is required of two of each of the above operations over a minimum of six different components. At least four operations must use four jaw chuck; turning tolerances – width +/-0.05mm, length +/-0.1mm.

Performance criteria

- 1.1 Machine condition and capability are checked in accordance with job requirements and workplace procedures.
- 1.2 Specifications are interpreted to establish job requirements.
- 1.3 Sequence of operations is planned to achieve job requirements efficiently in accordance with workplace procedures.
- 1.4 Components are marked out as required in accordance with specifications.
- 1.5 Accessories and work-holding fixtures are installed to securely hold the work.
- 1.6 Turning tools are selected in accordance with job requirements.
- 1.7 Optimum machining parameters, cutting speeds and revolutions per minute are determined using machine capability and nomograms or tables.
- 1.8 Cutting fluids are selected in accordance with machining requirements.

Outcome 2

Perform turning operations.

Range evidence is required for the range of operations covered in outcome 1.

Performance criteria

- 2.1 Machine coolant type and flow are adjusted as required by machine and turning operations.
- 2.2 Damage to work and equipment is prevented in accordance with workplace procedures.
- 2.3 Components are machined and finished to tolerances in accordance with specifications and workplace procedures.
- 2.4 Machine is cleaned and waste material disposed of in accordance with workplace procedures.

Outcome 3

Verify turning accuracy.

Range turning tolerances – width +/-0.05mm, length +/-0.1mm;
evidence is required for components turned for outcome 2.

Performance criteria

- 3.1 Components are measured using appropriate instruments to confirm dimensional accuracy.
- 3.2 Measurements are recorded in accordance with workplace procedures.

Planned review date	31 December 2022
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	17 January 1995	31 December 2012
Revision	2	14 April 1997	31 December 2012
Revision	3	13 November 1997	31 December 2012
Revision	4	5 January 1999	31 December 2012
Revision	5	25 September 2001	31 December 2012
Review	6	20 June 2006	31 December 2022
Rollover and Revision	7	17 November 2011	31 December 2022
Review	8	20 July 2017	N/A

Consent and Moderation Requirements (CMR) reference

0013

This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Competenz qualifications@competenz.org.nz if you wish to suggest changes to the content of this unit standard.