

Title	Set up equipment for automatic stripping at a flat bed die cutter for fibreboard packaging		
Level	3	Credits	10

Purpose	People credited with this unit standard are able to: check documentation and confirm that the components and equipment required for the job are available; and set up stripping equipment in accordance with workplace practices in readiness for production running.
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Classification	Fibreboard Packaging > Fibreboard Packaging Production
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Available grade	Achieved
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Prerequisites	Unit 340, <i>Demonstrate knowledge of safe working practices in the print industry</i> , or demonstrate equivalent knowledge and skills.
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Guidance Information

- Candidates must follow any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992 and its subsequent amendments.
- Definitions**

Job documentation refers to the documentation that is used in the workplace that contains the instructions and requirements for a particular production job. This may include but is not limited to workplace orders, production orders, workplace specifications, samples, lay cards.

Job requirements refer to specific requirements for the job at hand. These requirements may or may not be covered in the job documentation and may include special instructions, quality requirements expected by the customer, and/or production standards as set down by the workplace.

Workplace practices refer to the documented procedures for the machine and/or workplace.
- Recommended skills and knowledge:**

Unit 27791, *Demonstrate knowledge of flat bed die cutting machinery and die cutting faults for fibreboard packaging*.

Outcomes and performance criteria

Outcome 1

Check documentation and confirm that the components and equipment required for the job are available.

Performance criteria

- 1.1 Job documentation is checked to ensure that all specifications for the process being undertaken are complete and any discrepancies are reported in accordance with workplace practices.
- 1.2 Components required for the job are checked against job documentation and their availability is confirmed.
- 1.3 Availability of equipment, as determined by the job documentation, is confirmed.

Outcome 2

Set up stripping equipment in accordance with workplace practices in readiness for production running.

Performance criteria

- 2.1 Stripping equipment from previous production run is removed and disposed of.
- 2.2 Automatic stripping equipment is initially set up for new production job.
- 2.3 Oral instructions given to the assistant participating in the set-up are clear.
- 2.4 Accuracy of the initial set up is checked and any necessary adjustments are made ensuring that job requirements are met.

Replacement information	This unit standard was replaced by skill standard 40338. This unit standard replaced unit standard 10133.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 September 2012	31 December 2027
Review	2	28 November 2024	31 December 2027

Consent and Moderation Requirements (CMR) reference	0005
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

This unit standard is expiring