

Title	Demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging		
Level	3	Credits	5

Purpose	People credited with this unit standard are able to demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging.
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Classification	Fibreboard Packaging > Fibreboard Packaging Production
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Available grade	Achieved
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Explanatory notes

Candidates must follow any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992 and its subsequent amendments.

Outcomes and evidence requirements

Outcome 1

Demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging.

Evidence requirements

1.1 Ink faults are identified from physical samples or photographs or diagrams.

Range includes but is not limited to – ink smear or ink smudge, uniformly incorrect colour shade, halo, poor definition, uneven ink coverage, ink fill in, poor trapping, dirty printing, colour shade variations.

1.2 A minimum of two causes are described for each fault in the evidence requirement 1.1 range.

Range the causes provided are those most often experienced in the workplace.

1.3 A minimum of one corrective action is described to rectify each fault cause given in evidence requirement 1.2.

Range the corrective actions provided are those most often undertaken in the workplace.

Planned review date	31 December 2017
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 September 2012	N/A

Consent and Moderation Requirements (CMR) reference	0005
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Please note

Providers must be granted consent to assess against standards (accredited) by NZQA, before they can report credits from assessment against unit standards or deliver courses of study leading to that assessment.

Industry Training Organisations must be granted consent to assess against standards by NZQA before they can register credits from assessment against unit standards.

Providers and Industry Training Organisations, which have been granted consent and which are assessing against unit standards must engage with the moderation system that applies to those standards.

Requirements for consent to assess and an outline of the moderation system that applies to this standard are outlined in the Consent and Moderation Requirements (CMR). The CMR also includes useful information about special requirements for organisations wishing to develop education and training programmes, such as minimum qualifications for tutors and assessors, and special resource requirements.

Comments on this unit standard

Please contact Competenz info@competenz.org.nz if you wish to suggest changes to the content of this unit standard.