

Title	Demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging		
Level	3	Credits	5

Purpose	People credited with this unit standard are able to demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging.
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Classification	Fibreboard Packaging > Fibreboard Packaging Production
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Available grade	Achieved
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Guidance Information

Candidates must follow any applicable and recognised codes of practice, and documented workplace health, safety, and environmental procedures for personal, product, workplace health, safety, and environmental matters, and the obligations required under current law including the Health and Safety in Employment Act 1992 and its subsequent amendments.

Outcomes and performance criteria

Outcome 1

Demonstrate knowledge of ink faults on a flexographic printing press for fibreboard packaging.

Performance criteria

1.1 Ink faults are identified from physical samples or photographs or diagrams.

Range includes but is not limited to – ink smear or ink smudge, uniformly incorrect colour shade, halo, poor definition, uneven ink coverage, ink fill in, poor trapping, dirty printing, colour shade variations.

1.2 A minimum of two causes are described for each fault in the performance criterion 1.1 range.

Range the causes provided are those most often experienced in the workplace.

1.3 A minimum of one corrective action is described to rectify each fault cause given in performance criterion 1.2.

Range the corrective actions provided are those most often undertaken in the workplace.

Replacement information	This unit standard was replaced by skill standard 40335.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 September 2012	31 December 2027
Review	2	28 November 2024	31 December 2027

Consent and Moderation Requirements (CMR) reference	0005
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.