

Title	Demonstrate knowledge of board and case styles for fibreboard packaging		
Level	2	Credits	5

Purpose	People credited with this unit standard are able to: demonstrate knowledge of board grammages, flutes, and paper types used in the workplace; and identify styles of cases and fittings.
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Classification	Fibreboard Packaging > Fibreboard Packaging Production
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Available grade	Achieved
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Guidance Information

Definition

Workplace practices refer to the documented procedures for the machine and/or workplace.

Outcomes and performance criteria

Outcome 1

Demonstrate knowledge of board grammages, flutes, and paper types used in the workplace.

Performance criteria

- 1.1 Board grammages and flutes are identified from physical samples.
 Range board – heavy grammage, light grammage, twin cushion, single face, solid fibre;
 flutes – B, C, and E; solid fibre; twin cushion.
- 1.2 Liner paper types are identified from samples.
 Range kraft, kraft top, recycled, white top.
- 1.3 Medium paper types are identified from samples.
 Range recycled fibre (RF), semi-chemical (SC).
- 1.4 Corrugator impression lines on a sample are used to differentiate between inside and outside liners.

Outcome 2

Identify styles of cases and fittings.

Performance criteria

- 2.1 Case styles are identified from sample blanks and from finished product.
- Range four corner tray, lock bottom or crash lock case, six corner, die cut blank regular slotted case (RSC), half slotted case (HSC).
- 2.2 Fittings produced within the workplace are identified from samples.
- Range fittings may include but are not limited to – laced sections, layers, partitions, special fittings; a minimum of two is required.
- 2.3 The purposes of the fittings identified in performance criterion 2.2 are described in terms of workplace practices.

Replacement information	This unit standard was replaced by skill standard 40318.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	20 September 2012	31 December 2027
Review	2	28 November 2024	31 December 2027

Consent and Moderation Requirements (CMR) reference	0005
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.