

Title	Finish and cure refractories		
Level	4	Credits	10

Purpose	<p>This unit standard is intended for people working in the refractory installation industry.</p> <p>People credited with this unit standard are able to finish and cure refractories to the level required of a commercially competent refractory installer.</p>
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Classification	Masonry > Refractory Installation
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Available grade	Achieved
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Guidance Information

1 Assessment

This unit standard is one of a family of standards intended to align with the *New Zealand Certificate in Trowel Trades – Specifications*, and the *New Zealand Certificate in Trowel Trades (Level 4)* with strands in Brick and Block Laying, Floor and Wall Tiling, Proprietary Plaster Cladding Systems, Ferro-cement Tank Manufacture, Refractory Installation, and Solid Plastering (with optional strands in Fixing Cavities and Substrates, and Decorative Mouldings) [Ref: 3137].

Evidence for this unit standard must reflect commercial competence.

Commercial competence requires a candidate to be capable of consistently performing the requirements of the unit specification:

- to current regulatory, industry and commercial standards
- within a commercially viable timeframe
- in commercial environments
- without supervision
- in different and unfamiliar contexts.

Commercial competence must be confirmed by a person who has current expertise in the refractory installation trade.

2 Definitions

Job description pack refers to all required documentation for a provided to a supervisor for a specific job. A supervisor uses the information in the job description pack to provide guidance to the refractory installers.

Manufacturer's specifications refer to the documented technical data for materials provided by the manufacturer, including the specific composition of ingredients, properties, use, and safe handling procedures for the material.

Workplace procedures refer to the documented procedures specific to a workplace which sets out the standard and the required practices of that workplace.

- 3 Legislation, and guidance information relevant to this standard includes the following, and any subsequent amendments and replacements:

New Zealand Certificate in Trowel Trades – Specifications, BCITO, August 2021, available from www.WaihangaAraRau.nz.

Legislation accessed at www.legislation.govt.nz

- Health and Safety at Work Act 2015,
- Resource Management Act 1991.

Skill specification and performance level guidance

Skill specification

Finish and cure refractories.

Knowledge

The requirements of the completed working face of refractories.

The different types and limitations of finishing processes for refractories.

The different types, purposes, and methods of curing refractories.

Range heat set, air set.

How temperature ramping impacts curing processes of refractories.

Skills

Undertake finishing processes to refractory surfaces.

Range must include allowance for moisture and steam to be released.

Cure refractories.

Range heat set or air set;
curing includes – applying temperature ramping.

Performance level guidance

Performance must reflect manufacturer's specifications, workplace procedures and job description pack relevant to refractory installation.

Finish and curing processes will differ depending on the refractory components and mixes used.

Refractory castable products are heat set as the bricks are already dry.

Planned review date	31 December 2027
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	27 September 2018	31 December 2025
Review	2	25 August 2022	N/A

Consent and Moderation Requirements (CMR) reference	0048
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Waihanga Ara Rau Construction and Infrastructure Workforce Development Council qualifications@WaihangaAraRau.nz if you wish to suggest changes to the content of this unit standard.