

Title	Deposit composite matrix with a depositor or chopper gun		
Level	4	Credits	6

Purpose	People credited with this unit standard are able to prepare materials and equipment, and deposit composite matrix with a depositor or chopper gun.
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Classification	Composites > Production Composites
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Available grade	Achieved
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Guidance Information

- 1 All work practices must meet recognised codes of practice such as the Code of Practice for Health and Safety in the Manufacture of Composites Based on Synthetic Resins (Fibreglass), 1998, available at <http://www.worksafe.govt.nz>; and documented worksite health and safety procedures (where these exceed code) for personal, product, and worksite health and safety, and must meet the obligations required by legislation.
- 2 Learners undertaking assessment against this unit standard are expected to comply with the following legislation and any subsequent amendments -
 - Health and Safety at Work Act 2015
 - Health and Safety in Employment Regulations 1995
 - Resource Management Act 1991
 - Hazardous Substances and New Organism 1996.
- 3 Definitions

Equipment refers to applicators, dispensers, measuring devices, cutters and cleaning utensils, depositor, chopper gun.

Matrix refers to resins and chop strands.

Process specifications refers to the documented instructions and method of applying the materials to manufacture the item. (For example: time, materials, temperature, application rates).

Product specifications refers to the documented requirements of the manufactured item.

Workplace policies and procedures refers to the documented procedures and policies providing guidelines of the tasks and activities carried out in the workplace. This typically includes relevant health and safety requirements to eliminate hazard/risk in the workplace.
- 4 The deposited composite item/s produced must include external and internal angles, and concave and convex surfaces.

Outcomes and performance criteria

Outcome 1

Prepare materials and equipment to deposit composite matrix with a depositor or chopper gun.

Performance criteria

- 1.1 Materials are prepared in accordance with product and process specifications.
- 1.2 Equipment is prepared and calibrated in accordance with equipment manufacturer's instructions and workplace policies and procedures.

Outcome 2

Deposit composite matrix with a depositor or chopper gun.

Performance criteria

- 2.1 Materials are loaded and deposited in accordance with process specifications.
- 2.2 Composite matrix meets product specifications.

Planned review date	31 December 2021
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	9 December 1994	31 December 2018
Revision	2	14 April 1997	31 December 2018
Revision	3	5 January 1999	31 December 2018
Review	4	26 September 2001	31 December 2018
Revision	5	12 February 2003	31 December 2018
Rollover and Revision	6	21 August 2009	31 December 2018
Review	7	20 April 2017	N/A

Consent and Moderation Requirements (CMR) reference	0136
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact the NZ Marine and Composites Industry Training Organisation training@nzmarine.com if you wish to suggest changes to the content of this unit standard.