

Title	Deposit a polyester gel coat by spray method		
Level	4	Credits	6

Purpose	People credited with this unit standard are able to prepare materials, equipment, and spray machine, and deposit a polyester gel coat by spray method.
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Classification	Composites > Production Composites
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Available grade	Achieved
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Guidance Information

- 1 All required equipment must be set up, started up, operated, and shutdown in accordance with company policies and procedures.
- 2 All work practices must meet recognised codes of practice and documented worksite health and safety procedures (where these exceed code) for personal, product, and worksite health and safety, and must meet the obligations required by legislation.
- 3 Learners undertaking assessment against this unit standard are expected to comply with the following legislation and any subsequent amendments –
 - Health and Safety at Work Act 2015
 - Health and Safety in Employment Regulations 1995
 - Resource Management Act 1991
 - Hazardous Substances and New Organisms Act 1996.
- 4 Definitions

Equipment refers to applicators, dispenser, measuring devices, cutters and cleaning utensils.

Job specifications refers to the standard requirements of the job being undertaken.

Process specifications refers to the documented instructions and method of applying the materials to manufacture the item (time, materials, temperature, and application rates).

Product specifications refers to the documented requirements of the manufactured item.

Workplace policies and procedures refers to the documented procedures and policies providing guidelines of the tasks and activities carried out in the workplace. This typically include relevant health and safety requirements to eliminate hazard/risk in the company.
- 5 The deposited gel coat produced for this unit standard must include external and internal angles, and concave and convex surfaces.

Outcomes and performance criteria

Outcome 1

Prepare materials, equipment, and spray machine to deposit a polyester gel coat.

Performance criteria

- 1.1 Materials and equipment are prepared to meet job specifications.
- 1.2 Equipment and spray machine are calibrated in accordance with manufacturer's instructions, workplace policies and procedures, and job specifications.
- 1.3 Materials are loaded into spray machine in accordance with job specifications and process specifications.

Outcome 2

Deposit a polyester gel coat by spray method.

Performance criteria

- 2.1 Gel coat is deposited by spray method in accordance with product and process specifications.
- 2.2 Finished item is checked and remedial action is taken if required to ensure product specifications are met.

Planned review date	31 December 2021
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	9 December 1994	31 December 2018
Revision	2	14 April 1997	31 December 2018
Revision	3	5 January 1999	31 December 2018
Review	4	26 September 2001	31 December 2018
Revision	5	12 February 2003	31 December 2018
Rollover and Revision	6	21 August 2009	31 December 2018
Review	7	20 April 2017	N/A

Consent and Moderation Requirements (CMR) reference	0136
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact the NZMAC ITO training@nzmarine.com if you wish to suggest changes to the content of this unit standard.