

Title	Make paper joins for paper products		
Level	3	Credits	3

Purpose	People credited with this unit standard are able to: demonstrate knowledge of sheet joins; and perform paper sheet joins on the winder.
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Classification	Wood Fibre Manufacturing > Paper Making
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Available grade	Achieved
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Guidance Information

1 Legislation and references

Legislation, regulations and/or industry standards relevant to this unit standard include but are not limited to the:

- Hazardous Substances and New Organisms Act 1996;
- Health and Safety at Work Act 2015;
- Resource Management Act 1991;
- Health and Safety at Work (Major Hazard Facilities) Regulations 2016.

2 Definition

Worksite documentation refers to organisation policies and procedures that are documented in memo, electronic, or manual format and available in the workplace, and are consistent with manufacturer's requirements. They may include but are not limited to – standard operating procedures, site specific procedures, site safety procedures, equipment operating procedures, quality assurance procedures, product quality specifications, references, approved codes of practice, housekeeping standards, environmental considerations, sustainability, on-site briefings, supervisor's instructions, and procedures to comply with legislative and local body requirements relevant to the paper making industry.

3 Assessment information

Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable service information, worksite documentation and legislative requirements. This includes the knowledge and use of suitable tools and equipment.

Outcomes and performance criteria

Outcome 1

Demonstrate knowledge of paper sheet joins.

Performance criteria

- 1.1 Types of splicing tape used at the candidate's worksite are identified, and their specific product uses are explained.
- 1.2 The method used to apply splicing tape is explained, and the characteristics of an acceptable join are described.

Outcome 2

Perform paper sheet joins on the winder.

Performance criteria

- 2.1 Safe work practices associated with performing sheet joins are identified and used.
- Range practices may include but are not limited to – isolation procedures, lock-outs or tag-outs, emergency stops, machine guarding, wearing appropriate safety equipment.
- 2.2 Joining of customer and parent reels is carried out.
- 2.3 Excess paper and tape are removed.
- 2.4 Join defects are identified, and corrective action is taken.
- Range defects include but are not limited to – tape exposure, sheet movement, sheet misalignment, tears, uneven tension, weakened sheet.

Replacement information	This unit standard replaced unit standard 23075.
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Planned review date	31 December 2028
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	30 November 2023	N/A

Consent and Moderation Requirements (CMR) reference	0173
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Comments on this unit standard

Please contact Hanga-Aro-Rau Manufacturing, Engineering and Logistics Workforce Development Council qualifications@hangaarorau.nz if you wish to suggest changes to the content of this unit standard.