

Title	Slake lime and regenerate liquor for wood pulp manufacturing		
Level	3	Credits	10

Purpose	People credited with this unit standard are able to: describe fundamentals of slaking and causticising; operate and maintain a slaking and causticising system efficiently; and monitor and control the efficient performance of a slaking and causticising system.
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Classification	Wood Fibre Manufacturing > Pulp and Paper - Chemical Plants
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Available grade	Achieved
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Entry information	
Recommended skills and knowledge	Unit 3637, <i>Describe principles of causticising and lime kiln operation in wood pulp manufacturing</i> ; or demonstrate equivalent knowledge and skills.

Explanatory notes

- 1 Definition
Worksite documentation refers to instructions to staff on policy and procedures (including the application of legislation to worksite situations) which are formally documented, and are available for reference at the worksite. Examples are standard operating procedures, specifications, manuals, and manufacturer's information.
- 2 The following apply to the performance of all outcomes of this unit standard:
 - a All work practices must meet recognised codes of practice and documented worksite health and safety and environmental procedures (where these exceed code) for personal, product, and worksite health and safety, and must meet the obligations required under current legislation, including the Health and Safety in Employment Act 1992, the Resource Management Act 1991, the Hazardous Substances and New Organisms Act 1996, and their subsequent amendments.
 - b All work practices must meet documented worksite quality management requirements. This includes the recording (by electronic or non-electronic means) of activities, events, and decisions.
 - c All communications made in relation to this unit standard must be made in accordance with worksite procedures for content, recipient, timing, and method.

Outcomes and evidence requirements

Outcome 1

Describe fundamentals of slaking and causticising.

Evidence requirements

- 1.1 Chemical and physical reactions involved in slaking and causticising are described in accordance with worksite documentation.
- Range retention time, temperature, lime quantity and quality, green liquor quality.
- 1.2 Hazards associated slaking and causticising systems are identified and actions to be taken to isolate, minimise, or eliminate the hazard are described in accordance with worksite documentation.
- Range hazards include but are not limited to – caustic burns, lime dust, steam.
- 1.3 The consequences of non-conformance with worksite operating procedures are described in accordance with worksite documentation.

Outcome 2

Operate and maintain a slaking and causticising system efficiently.

Evidence requirements

- 2.1 Safe work practices associated with operating the slaking and causticising system are identified and used in accordance with worksite documentation and legislative requirements.
- Range practices may include but are not limited to – isolation procedures, lock-outs, emergency stops, machine guarding, wearing appropriate safety equipment.
- 2.2 System is set up, started up, operated, and shut down efficiently in accordance with worksite documentation.
- 2.3 Setting and timely adjustment of operating parameters enables production requirements to be achieved in accordance with worksite documentation.
- Range operating parameters – reaction temperature, green liquor flow, lime addition rate;
production requirements – purity, chemical strength, production rate.
- 2.4 Preventative maintenance and cleaning requirements are carried out in accordance with worksite documentation.

Outcome 3

Monitor and control the efficient performance of a slaking and causticising system.

Evidence requirements

- 3.1 Monitoring and interpretation of feedback information and the timely adjustment of control parameters enable process requirements, efficient plant performance, and product quality to be maintained in accordance with worksite documentation.
- Range control parameters – reaction temperature, green liquor flow, lime addition rate, causticising efficiency.
- 3.2 Operating and equipment faults and malfunctions are identified, and corrective action is taken, in accordance with worksite documentation.
- 3.3 Mud settling rate and output white liquor strength meet the requirements of worksite documentation.
- 3.4 Production rate is regulated in accordance with process requirements.
- 3.5 Product and process testing is carried out in accordance with worksite documentation.
- 3.6 Production, maintenance, and quality records are explained and completed in accordance with worksite documentation.

Planned review date	31 December 2019
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Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	22 February 1995	N/A
Revision	2	27 January 1997	N/A
Review	3	25 February 1999	N/A
Review	4	18 December 2006	N/A
Review	5	24 October 2014	N/A

Consent and Moderation Requirements (CMR) reference	0173
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

Please note

Providers must be granted consent to assess against standards (accredited) by NZQA, before they can report credits from assessment against unit standards or deliver courses of study leading to that assessment.

Industry Training Organisations must be granted consent to assess against standards by NZQA before they can register credits from assessment against unit standards.

Providers and Industry Training Organisations, which have been granted consent and which are assessing against unit standards must engage with the moderation system that applies to those standards.

Requirements for consent to assess and an outline of the moderation system that applies to this standard are outlined in the Consent and Moderation Requirements (CMR). The CMR also includes useful information about special requirements for organisations wishing to develop education and training programmes, such as minimum qualifications for tutors and assessors, and special resource requirements.

Comments on this unit standard

Please contact Competenz qualifications@competenz.org.nz if you wish to suggest changes to the content of this unit standard.