

<b>Title</b>	<b>Carry out aeronautical NDT inspections using radiographic x-ray methods</b>		
<b>Level</b>	<b>4</b>	<b>Credits</b>	<b>28</b>

<b>Purpose</b>	People credited with this unit standard are able to: prepare aeronautical parts for NDT (non destructive testing) inspections using radiographic x-ray methods; produce a radiograph of the aeronautical part; and complete post-inspection tasks.
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<b>Classification</b>	Aeronautical Engineering > Aeronautical Non Destructive Testing
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<b>Available grade</b>	Achieved
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<b>Prerequisites</b>	<p>Candidates must pass the following vision examinations:</p> <p>Near vision acuity Natural or corrected near-distance acuity in at least one eye to show that the applicant is able to:</p> <ul style="list-style-type: none"> <li>– read a minimum of Jaeger Number 2 or equivalent type and size letter at a distance of not less than 30.5 cm (12 inches) on a standard Jaeger test chart; or</li> <li>– perceive an Ortho-Rater minimum of 8 (or similar test pattern).</li> </ul> <p>Colour contrast differentiation Capable of distinguishing and differentiating contrast among colours used in the method.</p>
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### Guidance Information

- 1 All tasks must be carried out in accordance with enterprise procedures.
- 2 Definition  
*Enterprise procedures* – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, procedures to comply with legislative and local body requirements.

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## Outcomes and performance criteria

### Outcome 1

Prepare for aeronautical parts for NDT inspections using radiographic x-ray methods.

#### Performance criteria

- 1.1 Task is determined by reviewing maintenance documentation and enterprise procedures.
- 1.2 Work area is prepared, and resources are obtained and checked for serviceability or status.
- Range may include but is not limited to – publications, materials, tools, equipment, safety equipment, environmental conditions established, area secured.
- 1.3 Aeronautical part is matched with documentation by comparing serial and/or part numbers.
- 1.4 Part is prepared for radiography.
- Range clean surface finish.
- 1.5 X-ray equipment is set up and calibrated.
- Range orientation, distance, film placement, film identification marking.

### Outcome 2

Produce a radiograph of the aeronautical part.

#### Performance criteria

- 2.1 Film is exposed.
- Range control density, sensitivity.
- 2.2 Film is processed.
- Range manual, automatic.
- 2.3 Radiograph is inspected.
- Range inspection equipment, standards, specifications, precision measuring equipment, relevant and non-relevant indications.

### Outcome 3

Complete post-inspection tasks.

**Performance criteria**

3.1 Inspected part is prepared.

Range may include but is not limited to – storage, transit, post-test clean, inhibit, blank, pack.

3.2 Resources are checked for serviceability and returned to service or storage.

Range may include but is not limited to – tools, equipment, safety equipment, publications.

3.3 Leftover materials are disposed of.

Range may include but is not limited to – serviceable, unserviceable, waste, hazardous.

3.4 Documentation is completed.

Range may include but is not limited to – labels, work cards, logbooks.

3.5 Work environment is left in a state that enables the next task to begin.

<b>Planned review date</b>	31 December 2024
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**Status information and last date for assessment for superseded versions**

Process	Version	Date	Last Date for Assessment
Registration	1	23 April 1996	31 December 2016
Revision	2	7 August 1997	31 December 2016
Revision	3	8 May 2001	31 December 2016
Review	4	20 June 2006	31 December 2016
Review	5	24 October 2014	31 December 2021
Review	6	26 March 2020	N/A

<b>Consent and Moderation Requirements (CMR) reference</b>	0028
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.

**Comments on this unit standard**

Please contact ServiceIQ [qualifications@serviceiq.org.nz](mailto:qualifications@serviceiq.org.nz) if you wish to suggest changes to the content of this unit standard.