

Title	Clothe a card roller with fillet card clothing		
Level	4	Credits	10

Purpose	People credited with this unit standard are able to: prepare roller for application of fillet card clothing; and clean and maintain wire mounting equipment.
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Classification	Textiles Manufacture > Core Yarn Processing
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Available grade	Achieved
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Guidance Information

- 1 Legislation relevant to this unit standard includes but is not limited to the Health and Safety at Work Act 2015.
- 2 Definition
Workplace procedures – procedures used by the organisation carrying out the work and applicable to the tasks being carried out. Examples are – standard operating procedures, site safety procedures, equipment operating procedures, codes of practice, quality management practices and standards, and procedures to comply with legislative and local body requirements.
- 3 Assessment guidance
Competency is intended to be demonstrated on the type of carding machine installed in the candidate’s workplace.
- 4 Assessment information
All evidence must be in accordance with workplace procedures.

Outcomes and performance criteria

Outcome 1

Prepare roller for application of fillet card clothing.

Performance criteria

- 1.1 Roller or cylinder is prepared to condition required for application of new clothing.

Range	old wire removed, roller or cylinder surface painted or prepared with cotton cloth, nail holes repaired, roller or cylinder true.
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1.2 Fillet wire is applied.

Range correct wire type, tension, direction of traverse, placement of fillet, tapering and preparation of ends, securing of ends and edges, application of metal bands, wire direction.

Outcome 2

Clean and maintain wire mounting equipment.

Performance criteria

2.1 Equipment is cleaned.

2.2 Equipment is maintained according to manufacturer's specification.

Range tension head, mounting frames and equipment.

Replacement information	This unit standard, unit standard 4183 and unit standard 4185 were replaced by unit standard 32921.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	18 June 1995	31 December 2019
Revision	2	8 August 1997	31 December 2019
Revision	3	18 July 2000	31 December 2019
Revision	4	10 October 2001	31 December 2019
Revision	5	12 August 2004	31 December 2019
Review	6	23 April 2008	31 December 2019
Review	7	19 May 2016	31 December 2023
Review	8	24 March 2022	31 December 2023

Consent and Moderation Requirements (CMR) reference	0030
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.