Title	Re-cover and repair a damaged vehicle dash panel			
Level	4	Credits	4	

Purpose	People credited with this unit standard are able to: prepare to re-cover a dash panel; mark out and cut material; re-cover dash panel; prepare to repair a dash panel; and repair damage to a dash panel.
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Classification	Industrial Textile Fabrication > Vehicle Trimming and Upholstery	
Available grade	Achieved	

#### **Guidance Information**

- 1 Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable manufacturer's information, company requirements, industry guidelines and legislative requirements. This includes the knowledge and use of suitable tools and equipment.
- 2 Legislation, regulations and/or industry standards relevant to this unit standard include but are not limited to the Health and Safety at Work Act 2015; Land Transport Rule – Frontal Impact 2001, Rule 32006/1 and any subsequent amendments and replacements.
- 3 Definitions

*Company requirements* refers to instructions to staff on policy and procedures that are available in the workplace. These requirements may include – company policies and procedures, work instructions, product quality specifications and legislative requirements.

*Industry guidelines* refers to those practices and procedures commonly used as standard procedures to produce items of acceptable merchantable quality in the industrial textile fabrication industry such as related textbook descriptors.

*Manufacturer's information* refers to technical information for a machine or product detailing operation; installation and servicing procedures; manufacturer instructions; technical terms and descriptions; and detailed illustrations.

*Suitable tools and equipment* refer to industry approved tools and equipment that are recognised within the industry as being the most suited to complete the task in a professional and competent manner with due regard to safe working practices.

## Outcomes and performance criteria

#### Outcome 1

Prepare to re-cover a dash panel.

#### Performance criteria

- 1.1 Cover is removed from dash to enable the new cover to be fitted.
- 1.2 Surface cover to be fitted is prepared.

Range clean, padding renewed.

#### Outcome 2

Mark out and cut material.

### **Performance criteria**

2.1 Dash cover design and pattern are identified and materials are procured.

Range vinyl, leather.

2.2 Defects in materials are identified and omitted.

- 2.3 A template that enables the cover to be made is created, if necessary.
- 2.4 Material is laid out, measured, and marked out.
- 2.5 Material is cut to within specified tolerances.

### Outcome 3

Re-cover dash panel.

### **Performance criteria**

- 3.1 Method of attaching cover is identified.
- 3.2 Cover is fitted to dash panel and fits.

Range no gaps, wrinkles, cuts, air bubbles.

### Outcome 4

Prepare to repair a dash panel.

### Performance criteria

4.1 Damage is noted, and method of repair is identified.

Range adhesive bonding, vinyl welding.

4.2 Surface to which cover is to be fitted is prepared.

Range clean, damaged area removed.

## Outcome 5

Repair damage to a dash panel.

## Performance criteria

5.1	Dash cover design and pattern are identified and materials are procured.
5.2	Defects in materials are identified and omitted.
5.3	A template that enables the cover to be repaired is created, if necessary.
5.4	Material is laid out, measured, and marked out.
5.5	Cutting equipment is identified in accordance with material type, and material is cut to within tolerances of $\pm 2$ mm.
5.6	Vinyl welding repair is carried out.

# This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Process	Version	Date	Last Date for Assessment	
Registration	1	21 August 1996	31 December 2023	
Revision	2	14 November 2000	31 December 2023	
Revision	3	16 October 2003	31 December 2023	
Review	4	26 March 2007	31 December 2023	
Rollover and Revision	5	27 January 2015	31 December 2023	
Review	6	25 November 2021	31 December 2026	
Review	7	29 August 2024	31 December 2026	

#### Status information and last date for assessment for superseded versions

Consent and Moderation Requirements (CMR) reference0014This CMR can be accessed at <a href="http://www.nzqa.govt.nz/framework/search/index.do">http://www.nzqa.govt.nz/framework/search/index.do</a>.