

Title	Repair vinyl by welding in the vehicle trimming industry		
Level	4	Credits	3

Purpose	People credited with this unit standard are able to: prepare to vinyl weld; and vinyl weld material in the vehicle trimming industry.
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Classification	Industrial Textile Fabrication > Vehicle Trimming and Upholstery
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Available grade	Achieved
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Guidance Information

- 1 Evidence presented for assessment against this unit standard must be consistent with safe working practices and be in accordance with applicable manufacturer's information, company requirements, industry guidelines and legislative requirements. This includes the knowledge and use of suitable tools and equipment.
- 2 Legislation, regulations and/or industry standards relevant to this unit standard include but are not limited to the Health and Safety at Work Act 2015; and any subsequent amendments and replacements.
- 3 Definitions
Company requirements refers to instructions to staff on policy and procedures that are available in the workplace. These requirements may include – company policies and procedures, work instructions, product quality specifications and legislative requirements.
Industry guidelines refers to those practices and procedures commonly used as standard procedures to produce items of acceptable merchantable quality in the industrial textile fabrication industry such as related textbook descriptors.
Manufacturer's information refers to technical information for a machine or product detailing operation; installation and servicing procedures; manufacturer instructions; technical terms and descriptions; and detailed illustrations.
Suitable tools and equipment refer to industry approved tools and equipment that are recognised within the industry as being the most suited to complete the task in a professional and competent manner with due regard to safe working practices.

Outcomes and performance criteria

Outcome 1

Prepare to vinyl weld in the vehicle trimming industry.

Performance criteria

1.1 Damage is identified, and the surface is prepared.

Range clean, no loose edges.

Outcome 2

Vinyl weld material in the vehicle trimming industry.

Performance criteria

2.1 Compound is applied and welded.

Range heat gun, compound mixed.

2.2 Graining pattern is identified and applied, with no difference in grain between it and existing vinyl.

2.3 Vinyl colour is identified, and paint is mixed and matched.

Range no creases or wrinkles, moves freely, welded area does not crack.

2.4 Paint is applied.

Replacement information	This unit standard and unit standard 8311 were replaced by skill standard 40102.
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This unit standard is expiring. Assessment against the standard must take place by the last date for assessment set out below.

Status information and last date for assessment for superseded versions

Process	Version	Date	Last Date for Assessment
Registration	1	21 August 1996	31 December 2023
Revision	2	14 November 2000	31 December 2023
Revision	3	16 October 2003	31 December 2023
Review	4	26 March 2007	31 December 2023
Rollover	5	27 January 2015	31 December 2023
Review	6	25 November 2021	31 December 2026
Review	7	29 August 2024	31 December 2026

Consent and Moderation Requirements (CMR) reference	0014
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This CMR can be accessed at <http://www.nzqa.govt.nz/framework/search/index.do>.